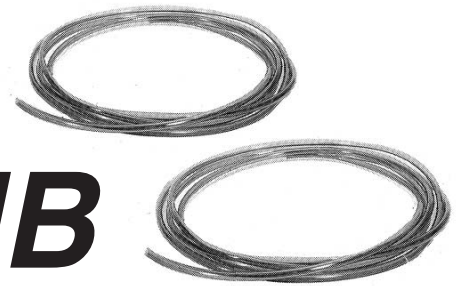


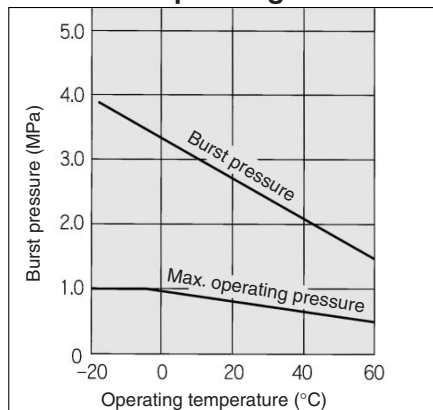
Polyurethane Tubing

Series TU/TIUB



For general pneumatic tubing
Polyurethane tubing
Orange color now becomes
standard.
100 m roll available for all
color types.

Burst Pressure Characteristics Curve and Operating Pressure



⚠ Precautions

Be sure to read before handling.
Refer to pages 15-18-3 to 4 for Safety
Instructions and Common Precautions
on the products mentioned in this
catalog, and refer to pages 15-1-10 to
11 for Precautions on every series.

⚠ Caution

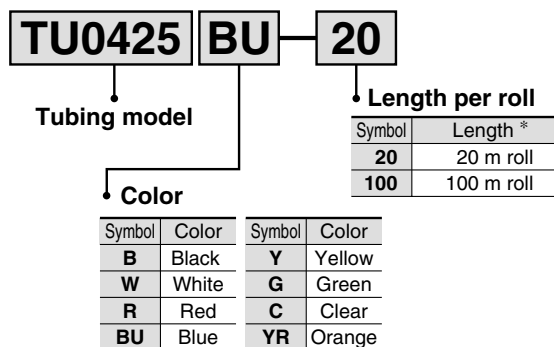
- Applicable for general industrial water. Please consult with SMC if using for the other kind of fluid. Also, the surge voltage pressure must be under the maximum operating pressure. If the surge pressure exceeds the maximum operating pressure, it will result in damage to fittings and tubes.
- The value of the max. operating pressure is at a temperature of 20°C. Refer to the burst pressure characteristics curve for other temperatures. Furthermore, abnormal temperature rises caused by adiabatic compression may result in the burst of the tube.

Model/Specifications

● — 20 m roll □ — 100 m roll (TS1612 is reel.)

Model	Tubing size									
	Metric size (Series TU)					Inch size (Series TIUB)				
Tubing O.D. (mm)	TU0425	TU0604	TU0805	TU1065	TU1208	TIUB01	TIUB05	TIUB07	TIUB11	TIUB13
Tubing I.D. (mm)	4	6	8	10	12	3.18	4.76	6.35	9.53	12.7
	2.5	4	5	6.5	8	2	3.18	4.23	6.35	8.46
Black (B)	●	●	●	●	●	●	●	●	●	●
White (W)	●	●	●	●	●					
Red (R)	●	●	●	●	●					
Blue (BU)	●	●	●	●	●	●	●	●	●	●
Yellow (Y)	●	●	●	●	●					
Green (G)	●	●	●	●	●					
Clear (C)	●	●	●	●	●					
Orange (YR)	●	●	●	●	●					
	5/32"		5/16"			Nominal size (inch)				
						1/8"	3/16"	1/4"	3/8"	1/2"
Fluid	Air/Water									
Max. operating pressure at 20°C	0.8 MPa									
Burst pressure	Refer to the burst pressure characteristics curve.									
Min. bending radius (mm)	10	15	20	27	35	10	15	23	27	35
Operating temperature	-20 to +60°C (Water: 0 to 40°C) (No freezing)									
Material	Polyurethane									

How to Order



Made to Order

(Please contact SMC for specifications in detail, dimensions, delivery and specifications other than those mentioned above.)

100 m reel Metric size and Inch size: Suffix "-X3" to the end of part number. Ex.) TU0425R-100-X3

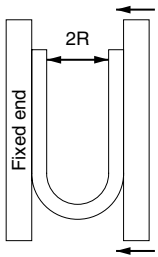
Longer length reel Metric size: Suffix "-X3" to the end of part number. Ex.) TU0425G-500-X3

20 m roll Inch size: Suffix "-X4" to the end of part number. Ex.) TIUB01W-20-X4

Made to Order Availability

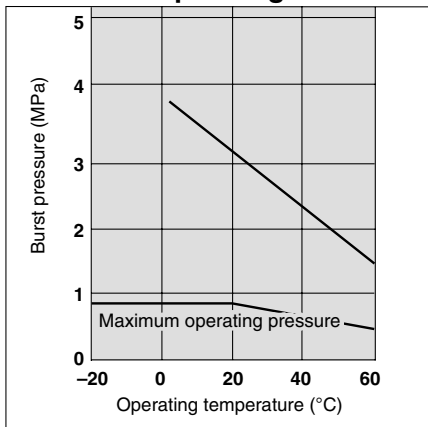
Part no.	Length	Model	TU0425 *	TU0604 *	TU0805 *	TU1065 *	TU1208 *	TIUB01 *	TIUB05 *	TIUB07 *	TIUB11 *	TIUB13 *	Color
X3	100 m reel		○	○	○	○	○	○	○	○	○	○	Black, White, Red, Blue, Green, Yellow, Clear, Orange
	200 m reel			○									
	400 m reel			○									
	500 m reel		○										
X4	20 m roll							○	○	○	○	○	Red, Blue, Yellow, Green, Clear, Orange

Hard Polyurethane Tubing Standard Type Series *TUH*



Bend the tube into U-form at a temperature of 20°C. Fix one end and close loop gradually. Measure 2R when the tube breaks or is crushed.

Burst Pressure Characteristics Curve and Operating Pressure



⚠ Precautions

Be sure to read before handling. Refer to pages 15-18-3 to 4 for Safety Instructions and Common Precautions on the products mentioned in this catalog, and refer to pages 15-1-10 to 11 for Precautions on every series.

⚠ Caution

- Please consult with SMC regarding other fluids. Water cannot be used due to the occurrence of hydrolysis.
- The value of the max. operating pressure is at a temperature of 20°C. Refer to the burst pressure characteristics curve for other temperatures. Furthermore, abnormal temperature rises caused by adiabatic compression may result in the burst of the tube.
- The minimum bending radius indicates the value, at which the tubing gets bended at the temperature of 20°C. At higher temperatures, breakage or flattening, etc., may occur at the value more than the minimum bending radius.

Model/Specifications

● — 20 m roll □ — 100 m roll

Model	TUH0428	TUH0644	TUH0858	TUH1073	TUH1288
O.D. (mm)	4	6	8	10	12
I.D. (mm)	2.8	4.4	5.8	7.3	8.8

Black (B)	●	●	●	●	●
White (W)	●	●	●	●	●
Blue (BU)	●	●	●	●	●
Translucent (N)	●	●	●	●	●

Fluid	Air				
Max operating pressure (at 20°C)	1.0 MPa				
Min. bending radius (mm)	10	18	24	30	36
Burst pressure	Refer to the burst pressure characteristics curve.				
Operating temperature	-20 to 60°C				
Material	Polyurethane				

How to Order

TUH0644 **B** — **20**

Tubing model ●

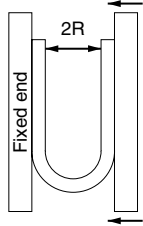
● Length per roll

Symbol	Length
20	20 m roll
100	100 m roll

● Color

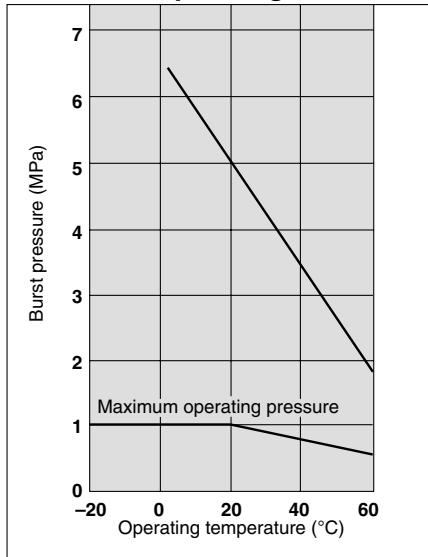
Symbol	Color
B	Black
W	White
BU	Blue
N	Translucent

Hard Polyurethane Tubing High Pressure Type Series *TUH*



Bend the tube into U-form at a temperature of 20°C. Fix one end and close loop gradually. Measure 2R when the tube breaks or is crushed.

Burst Pressure Characteristics Curve and Operating Pressure



⚠ Precautions

Be sure to read before handling. Refer to pages 15-18-3 to 4 for Safety Instructions and Common Precautions on the products mentioned in this catalog, and refer to pages 15-1-10 to 11 for Precautions on every series.

⚠ Caution

- Please consult with SMC regarding other fluids. Water cannot be used due to the occurrence of hydrolysis.
- The value of the max. operating pressure is at a temperature of 20°C. Refer to the burst pressure characteristics curve for other temperatures. Furthermore, abnormal temperature rises caused by adiabatic compression may result in the burst of the tube.
- The minimum bending radius indicates the value, at which the tubing gets bended at the temperature of 20°C. At higher temperatures, breakage or flattening, etc., may occur at the value more than the minimum bending radius.

Model/Specifications

● — 20 m roll □ — 100 m roll

Model	TUH0425	TUH0604	TUH0805	TUH1065	TUH1208
O.D. (mm)	4	6	8	10	12
I.D. (mm)	2.5	4	5	6.5	8

Black (B)	●	●	●	●	●
White (W)	●	●	●	●	●
Blue (BU)	●	●	●	●	●
Translucent (N)	●	●	●	●	●

Fluid	Air				
Max. operating pressure (at 20°C)	1.0 MPa				
Min. bending radius (mm)	10	15	20	27	35
Burst pressure	Refer to the burst pressure characteristics curve.				
Operating temperature	-20 to 60°C				
Material	Polyurethane				

How to Order

TUH0604 **B** — **20**

Tubing model ●

● Length per roll

Symbol	Length
20	20 m roll
100	100 m roll

● Color

Symbol	Color
B	Black
W	White
BU	Blue
N	Translucent

K□

M□

H□

D□

MS

T□

VMG

Soft Polyurethane Tubing

Series TUS



Suitable for piping in confined spaces

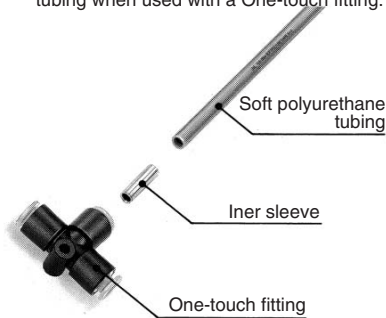
Extremely flexible
Soft polyurethane tubing

TUS related accessories

Inner sleeve

Series TJ

Reinforces soft polyurethane tubing. Insert an inner sleeve into soft polyurethane tubing when used with a One-touch fitting.



Model

Model	Applicable tubing model	Length
TJ-0425	TUS0425	18
TJ-0604	TUS0604	19
TJ-0805	TUS0805	20.5
TJ-1065	TUS1065	23
TJ-1208	TUS1208	24

Specifications

Material	C2700T (Electroless nickel plated)
Wall thickness	0.2 mm

⚠ Precautions

Be sure to read before handling. Refer to pages 15-18-3 to 4 for Safety Instructions and Common Precautions on the products mentioned in this catalog, and refer to pages 15-1-10 to 11 for Precautions on every series.

⚠ Caution

- Use a nylon or polyurethane tubing for general industrial water, otherwise the tube may result in being fallen out or bursted when the max. operating pressure is lower and the surge pressure is occurred.
- The value of the max. operating pressure is at a temperature of 20°C. Refer to the burst pressure characteristics curve for other temperatures. Furthermore, abnormal temperature rises caused by adiabatic compression may result in the burst of the tube.
- The value of the minimum bending radius is measured at a temperature of 20°C. At higher temperatures, tubing could bend at a value greater than the minimum bending radius.
- Use inner sleeve, taking the removing force into consideration when used with One-touch fittings.

Model/Specifications

● — 20 m roll □ — 100 m reel

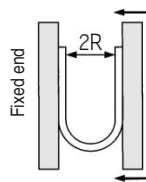
Model	TUS0425	TUS0604	TUS0805	TUS1065	TUS1208
Tubing O.D. (mm)	4	6	8	10	12
Tubing I.D. (mm)	2.5	4	5	6.5	8
Black (B)	●	●	●	●	●
White (W)	●	●	●	●	●
Red (R)	●	●	●	●	●
Blue (BU)	●	●	●	●	●
Yellow (Y)	●	●	●	●	●
Green (G)	●	●	●	●	●
Translucent (N) ⁽¹⁾	●	●	●	●	●
Yellow brown (YB)	●	●	●	●	●

Fluid	Air					
Max. operating pressure at 20°C	0.6 MPa					
Burst pressure	Refer to the burst pressure characteristics curve.					
Applicable fitting	One-touch fitting, Insert tube fitting, Hose nipple ⁽³⁾					
Min. bending radius (mm) ⁽²⁾	8	15	15	22	29	
Operating temperature	-20 to +60°C (No freezing)					
Material	Polyurethane					
Tube drawing strength (N) (Using One-touch fitting)	Without inner sleeve	15	60	60	85	110
	With inner sleeve	80	230	250	300	480



Note 1) Not clear, but translucent due to material.

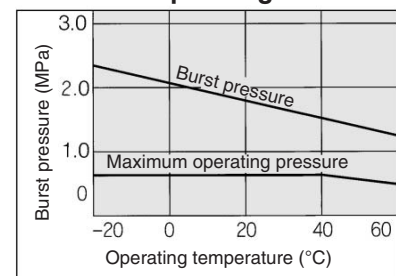
Note 2) Min. bending radius is measured as shown in the figure below.



Bend the tube into U-form at a temperature of 20°C. Fix one end and close loop gradually. Measure 2R when the tube breaks or is crushed.

Note 3) Always use inner sleeve (Series TJ) in safety circuit or critical area.

Burst Pressure Characteristics Curve and Operating Pressure



How to Order

TUS1065 B 100

Tubing model

Color

Symbol	Color
B	Black
W	White
R	Red
BU	Blue
Y	Yellow
G	Green
N	Translucent
YB	Yellow brown


Length per roll


Symbol	Length
20	20 m roll
100	100 m reel (Black, Blue only)




Safety Instructions

These safety instructions are intended to prevent a hazardous situation and/or equipment damage. These instructions indicate the level of potential hazard by labels of "Caution", "Warning" or "Danger". To ensure safety, be sure to observe ISO 4414 ^{Note 1)}, JIS B 8370 ^{Note 2)} and other safety practices.

 **Caution** : Operator error could result in injury or equipment damage.

 **Warning** : Operator error could result in serious injury or loss of life.

 **Danger** : In extreme conditions, there is a possible result of serious injury or loss of life.

Note 1) ISO 4414: Pneumatic fluid power--General rules relating to systems.

Note 2) JIS B 8370: General Rules for Pneumatic Equipment

Warning

1. The compatibility of pneumatic equipment is the responsibility of the person who designs the pneumatic system or decides its specifications.

Since the products specified here are used in various operating conditions, their compatibility for the specific pneumatic system must be based on specifications or after analysis and/or tests to meet your specific requirements. The expected performance and safety assurance will be the responsibility of the person who has determined the compatibility of the system. This person should continuously review the suitability of all items specified, referring to the latest catalog information with a view to giving due consideration to any possibility of equipment failure when configuring a system.

2. Only trained personnel should operate pneumatically operated machinery and equipment.

Compressed air can be dangerous if an operator is unfamiliar with it. Assembly, handling or repair of pneumatic systems should be performed by trained and experienced operators.

3. Do not service machinery/equipment or attempt to remove components until safety is confirmed.

1. Inspection and maintenance of machinery/equipment should only be performed once measures to prevent falling or runaway of the driver objects have been confirmed.
2. When equipment is to be removed, confirm the safety process as mentioned above. Cut the supply pressure for this equipment and exhaust all residual compressed air in the system.
3. Before machinery/equipment is restarted, take measures to prevent shooting-out of cylinder piston rod, etc.

4. Contact SMC if the product is to be used in any of the following conditions:

1. Conditions and environments beyond the given specifications, or if product is used outdoors.
2. Installation on equipment in conjunction with atomic energy, railway, air navigation, vehicles, medical equipment, food and beverages, recreation equipment, emergency stop circuits, clutch and brake circuits in press applications, or safety equipment.
3. An application which has the possibility of having negative effects on people, property, or animals, requiring special safety analysis.



Common Precautions

Be sure to read before handling.

For detailed precautions on every series, refer to main text.

Selection

Warning

1. Confirm the specifications.

Products represented in this catalog are designed for use in compressed air applications only (including vacuum), unless otherwise indicated.

Do not use the product outside their design parameters.

Please contact SMC when using the products in applications other than compressed air (including vacuum).

Mounting

Warning

1. Instruction manual

Install the products and operate them only after reading the instruction manual carefully and understanding its contents. Also keep the manual where it can be referred to as necessary.

2. Securing the space for maintenance

When installing the products, please allow access for maintenance.

3. Tightening torque

When installing the products, please follow the listed torque specifications.

Piping

Caution

1. Before piping

Make sure that all debris, cutting oil, dust, etc. are removed from the piping.

2. Wrapping of pipe tape

When screwing piping or fittings into ports, ensure that chips from the pipe threads or sealing material do not get inside the piping. Also, when the pipe tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.

Air Supply

Warning

1. Operating fluid

Please consult with SMC when using the product in applications other than compressed air (including vacuum).

Regarding products for general fluid, please ask SMC about applicable fluids.

2. Install an air dryer, aftercooler, etc.

Excessive condensate in a compressed air system may cause valves and other pneumatic equipment to malfunction.

Installation of an air dryer, after cooler etc. is recommended.

3. Drain flushing

If condensate in the drain bowl is not emptied on a regular basis, the bowl will over flow and allow the condensate to enter the compressed air lines.

If the drain bowl is difficult to check and remove, it is recommended that a drain bowl with the auto-drain option be installed.

For compressed air quality, refer to "Air Preparation Equipment" catalog.

4. Use clean air

If the compressed air supply is contaminated with chemicals, synthetic materials, corrosive gas, etc., it may lead to break down or malfunction.

Operating Environment

Warning

1. Do not use in environments where the product is directly exposed to corrosive gases, chemicals, salt water, water or steam.

2. Do not expose the product to direct sunlight for an extended period of time.

3. Do not use in a place subject to heavy vibrations and/or shocks.

4. Do not mount the product in locations where it is exposed to radiant heat.

Maintenance

Warning

1. Maintenance procedures are outlined in the operation manual.

Not following proper procedures could cause the product to malfunction and could lead to damage to the equipment or machine.

2. Maintenance work

If handled improperly, compressed air can be dangerous.

Assembly, handling and repair of pneumatic systems should be performed by qualified personnel only.

3. Drain flushing

Remove drainage from air filters regularly. (Refer to the specifications.)

4. Shut-down before maintenance

Before attempting any kind of maintenance make sure the supply pressure is shut of and all residual air pressure is released from the system to be worked on.

5. Start-up after maintenance and inspection

Apply operating pressure and power to the equipment and check for proper operation and possible air leaks. If operation is abnormal, please verify product set-up parameters.

6. Do not make any modifications to be product.

Do not take the product apart.

Quality Assurance Information (ISO 9001, ISO 14001)

Reliable quality of products in the global market

To enable our customers throughout the world to use our products with even greater confidence, SMC has obtained certification for international standards “ISO 9001” and “ISO 14001”, and created a complete structure for quality assurance and environmental controls. SMC products pursue to meet its customers’ expectations while also considering company’s contribution in society.

Quality management system ISO 9001

This is an international standard for quality control and quality assurance. SMC has obtained a large number of certifications in Japan and overseas, providing assurance to our customers throughout the world.



Environmental management system ISO 14001

This is an international standard related to environmental management systems and environmental inspections. While promoting environmentally friendly automation technology, SMC is also making diligent efforts to preserve the environment.



SMC’s quality control system



Quality policies



Quality control activities

SMC Product Conforming to Inter

SMC products complying with EN/ISO, CSA/UL standards are supporting



The CE mark indicates that machines and components meet essential requirements of all the EC Directives applied.

It has been obligatory to apply CE marks indicating conformity with EC Directives when machines and components are exported to the member Nations of the EU.

Once "A manufacturer himself" declares a product to be safe by means of CE marking (declaration of conformity by manufacturer), free distribution inside the member Nations of the EU is permissible.

■ CE Mark

SMC provides CE marking to products to which EMC and Low Voltage Directives have been applied, in accordance with CETOP (European hydraulics and pneumatics committee) guide lines.

■ As of February 1998, the following 18 countries will be obliged to conform to CE mark legislation

Iceland, Ireland, United Kingdom, Italy, Austria, Netherlands, Greece, Liechtenstein, Sweden, Spain, Denmark, Germany, Norway, Finland, France, Belgium, Portugal, Luxembourg

■ EC Directives and Pneumatic Components

• Machinery Directive

The Machinery Directive contains essential health and safety requirements for machinery, as applied to industrial machines e.g. machine tools, injection molding machines and automatic machines. Pneumatic equipment is not specified in Machinery Directive. However, the use of SMC products that are certified as conforming to EN Standards, allows customers to simplify preparation work of the Technical Construction File required for a Declaration of Conformity.

• Electromagnetic Compatibility (EMC) Directive

The EMC Directive specifies electromagnetic compatibility. Equipment which may generate electromagnetic interference or whose function may be compromised by electromagnetic interference is required to be immune to electromagnetic affects (EMS/immunity) without emitting excessive electromagnetic affects (EMI/emission).

• Low Voltage Directive

This directive is applied to products, which operate above 50 VAC to 1000 VAC and 75 VDC to 1500 VDC operating voltage, and require electrical safety measures to be introduced.

• Simple Pressure Vessels Directive

This directive is applied to welded vessels whose maximum operating pressure (PS) and volume of vessel (V) exceed 50 bar/L. Such vessels require EC type examination and then CE marking.

national Standards

you to comply with EC directives and CSA/UL standards.



■ CSA Standards & UL Standards

UL and CSA standards have been applied in North America (U.S.A. and Canada) symbolizing safety of electric products, and are defined to mainly prevent danger from electric shock or fire, resulting from trouble with electric products. Both UL and CSA standards are acknowledged in North America as the first class certifying body. They have a long experience and ability for issuing product safety certificate. Products approved by CSA or UL standards are accepted in most states and governments beyond question.

Since CSA is a test certifying body as the National Recognized Testing Laboratory (NRTL) within the jurisdiction of Occupational Safety and Health Administration (OSHA), SMC was tested for compliance with CSA Standards and UL Standards at the same time and was approved for compliance with the two Standards. The above CSA NRTL/C logo is described on a product label in order to indicate that the product is approved by CSA and UL Standards.

■ TSSA (MCCR) Registration Products

TSSA is the regulation in Ontario State, Canada. The products that the operating pressure is more than 5 psi (0.03 MPa) and the piping size is bigger than 1 inch. fall into the scope of TSSA regulation.

Products conforming to CE Standard

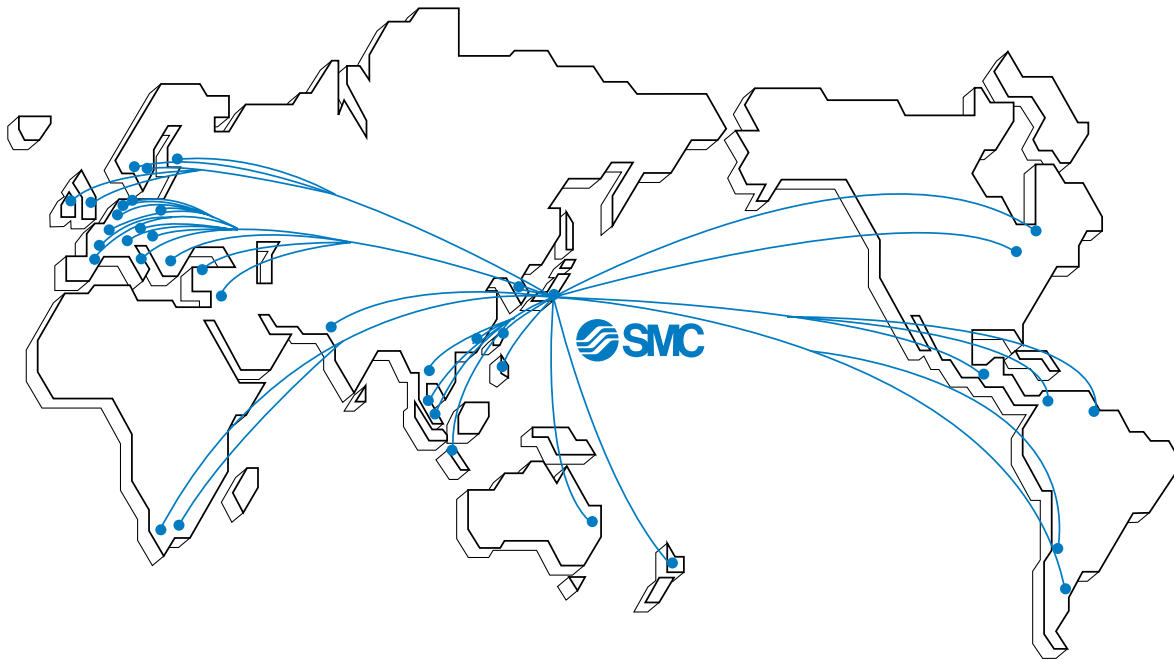


With CE symbol for simple visual recognition

In this catalog each accredited product series is indicated with a CE mark symbol. However, in some cases, every available models may not meet CE compliance. Please visit our web site for the latest selection of available models with CE mark.

<http://www.smcworld.com>

SMC's Global Service Network



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PERU (Distributor) **IMPECO Automatizacion Industrial S.A.**

AV. Canevaro 752, Lince, Lima, Peru
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URUGUAY (Distributor) **BAKO S.A.**

Galicia 1650 esq. Gaboto C.P. 11200, Montevideo, Uruguay
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TEL: 70252900 FAX: 70252901

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