



Description

Designed to reduce your downtime, the Bulletin 871TM is an excellent choice for harsh-environment applications because it stands up to conditions that standard plastic face sensors cannot tolerate. Each sensor is housed by a stainless steel face and barrel which make the front of the sensor leakproof and significantly improve resistance to chemicals, cutting fluid, oils and abrasion. Mechanical seals are provided at all barrel openings. Full epoxy encapsulation provides protection against shock, vibration, and contamination. The electronic circuitry is equipped with transient noise, false pulse, reverse polarity, short-circuit and overload protection.

In addition to standard all-metal sensing models, the 871TM is available in ferrous and nonferrous selective versions that differentiate between iron-based and other metals as well as extended range models for increased sensing distance. For some metals, nonferrous selective sensors can have up to four times the sensing distance of their all-metal sensing equivalents.

Although most carry a NEMA 6P enclosure rating, one style of 871TM is designed particularly for use under temporary submersion and in other extremely wet environments. Its cable grommet is fused directly to the cable jacketing for superior sealing. LEDs have been eliminated to reduce points of possible fluid ingress.

871TM sensors are also available in high- and low-temperature models. Consult your local Rockwell Automation sales office or Allen-Bradley distributor for details.

DeviceNet™ 871TM sensors are also available. These sensors are designed to be connected directly to DeviceNet networks. These models have built-in advanced features and diagnostics such as autobaud, timing options, analog output capability, target too close, target too far, motion detection and teach and learn capabilities.

The Bulletin 871TM is available with Rockwell Automation/Allen-Bradley exclusive ToughLink™ cable, which exceeds SOOW-A ratings and reduces cable failure due to cracking, wearing, melting, or breaking. Other connection options include a PVC cable, mini quick-disconnect, micro quick-disconnect, and EAC micro quick-disconnect.

Features

- Stainless steel face and barrel
- Full mechanical seals (all-metal sensing models)
- ToughLink™ or PVC cable styles
- Mini, micro or EAC micro quick-disconnect styles
- Short circuit protection ❶
- Overload protection ❶
- Transient noise protection
- False pulse protection
- Reverse polarity protection (DC models)
- Radio frequency interference protection
- UL Listed, CSA Certified, and CE Marked for all applicable directives (most models)

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❶ Not available on PLC Interfacer models.

871TM 3-Wire DC

Stainless Steel Face/Threaded Short Stainless Steel Barrel



871TM DC Cable Style
12, 18, 30 mm



871TM DC Mini
Quick-Disconnect Style
12, 18, 30 mm



871TM DC Micro
Quick-Disconnect Style
12, 18, 30 mm

Specifications

Load Current	≤200 mA
Capacitive Load	≤1 μF
Leakage Current	≤10 mA
Operating Voltage	10...30V DC
Voltage Drop	≤1V DC at 200 mA
Repeatability	≤10% at constant temperature
Hysteresis	10% typical
False Pulse Protection	Incorporated
Transient Noise Protection	Incorporated
Reverse Polarity Protection	Incorporated
Short Circuit Protection	Incorporated (trigger at 340 mA typical)
Overload Protection	Incorporated
Certifications	UL Listed, CSA Certified, and CE Marked for all applicable directives
Enclosure	NEMA 1, 2, 3, 3R, 4, 4X, 6, 6P, 12, 13; IP67 (IEC529) all models; 1200 psi (8270 kPa) washdown; stainless steel face and barrel; ToughLink™ and micro connector versions are also rated IP69K (IEC 529)
Connections	Cable: 2 m (6.5 ft) length A2-3-conductor PVC C2-3-conductor #22AWG ToughLink H2-3-conductor #18 AWG ToughLink Quick-Disconnect: 4-pin mini style 4-pin micro style
LED	Red: Output Energized
Operating Temperature [C (F)]	-25...+70° (-13...+158°)
Shock	30 g, 11 ms
Vibration	55 Hz, 1 mm amplitude, 3 planes

Correction Factors

Target Material	Correction Factor
Steel	1.0
Stainless Steel	0.9...1.0
Brass	0.3...0.5
Aluminum	0.1...0.4
Aluminum ≤0.020 Thick	0.9...1.1
Copper	0.4...0.6

Features

- 3-wire operation
- 3-conductor or 4-pin connection
- 10...30V DC
- Short circuit, overload, false pulse, reverse polarity, and transient noise protection
- Normally open or normally closed output
- UL Listed, CSA Certified, and CE Marked for all applicable directives

Product Selection

Barrel Dia.	Nominal Sensing Distance [mm (in.)]	Shielded	Output Configuration		Switching Frequency [Hz]	Cat. No.			
						PVC Cable	ToughLink™ Cable	Mini QD Style	Micro QD Style
12 mm	2 (0.08)	Y	N.O.	NPN	75	871TM-DH2NN12-A2	871TM-DH2NN12-C2	871TM-DH2NN12-N4	871TM-DH2NN12-D4
				PNP		871TM-DH2NP12-A2	871TM-DH2NP12-C2	871TM-DH2NP12-N4	871TM-DH2NP12-D4
	N	NPN		70	871TM-DH4NN12-A2	871TM-DH4NN12-C2	871TM-DH4NN12-N4	871TM-DH4NN12-D4	
		PNP			871TM-DH4NP12-A2	871TM-DH4NP12-C2	871TM-DH4NP12-N4	871TM-DH4NP12-D4	
	2 (0.08)	Y	N.C.	NPN	75	871TM-DH2CN12-A2	871TM-DH2CN12-C2	871TM-DH2CN12-N4	871TM-DH2CN12-D4
				PNP		871TM-DH2CP12-A2	871TM-DH2CP12-C2	871TM-DH2CP12-N4	871TM-DH2CP12-D4
	4 (0.16)	N		NPN	70	871TM-DH4CN12-A2	871TM-DH4CN12-C2	871TM-DH4CN12-N4	871TM-DH4CN12-D4
				PNP		871TM-DH4CP12-A2	871TM-DH4CP12-C2	871TM-DH4CP12-N4	871TM-DH4CP12-D4
18 mm	5 (0.20)	Y	N.O.	NPN	60	871TM-DH5NN18-A2	871TM-DH5NN18-H2	871TM-DH5NN18-N4	871TM-DH5NN18-D4
				PNP		871TM-DH5NP18-A2	871TM-DH5NP18-H2	871TM-DH5NP18-N4	871TM-DH5NP18-D4
	N	NPN		40	871TM-DH8NN18-A2	871TM-DH8NN18-H2	871TM-DH8NN18-N4	871TM-DH8NN18-D4	
		PNP			871TM-DH8NP18-A2	871TM-DH8NP18-H2	871TM-DH8NP18-N4	871TM-DH8NP18-D4	
	5 (0.20)	Y	N.C.	NPN	60	871TM-DH5CN18-A2	871TM-DH5CN18-H2	871TM-DH5CN18-N4	871TM-DH5CN18-D4
				PNP		871TM-DH5CP18-A2	871TM-DH5CP18-H2	871TM-DH5CP18-N4	871TM-DH5CP18-D4
	8 (0.31)	N		NPN	40	871TM-DH8CN18-A2	871TM-DH8CN18-H2	871TM-DH8CN18-N4	871TM-DH8CN18-D4
				PNP		871TM-DH8CP18-A2	871TM-DH8CP18-H2	871TM-DH8CP18-N4	871TM-DH8CP18-D4
30 mm	10 (0.39)	Y	N.O.	NPN	40	871TM-DH10NN30-A2	871TM-DH10NN30-H2	871TM-DH10NN30-N4	871TM-DH10NN30-D4
				PNP		871TM-DH10NP30-A2	871TM-DH10NP30-H2	871TM-DH10NP30-N4	871TM-DH10NP30-D4
	N	NPN		30	871TM-DH15NN30-A2	871TM-DH15NN30-H2	871TM-DH15NN30-N4	871TM-DH15NN30-D4	
		PNP			871TM-DH15NP30-A2	871TM-DH15NP30-H2	871TM-DH15NP30-N4	871TM-DH15NP30-D4	
	10 (0.39)	Y	N.C.	NPN	40	871TM-DH10CN30-A2	871TM-DH10CN30-H2	871TM-DH10CN30-N4	871TM-DH10CN30-D4
				PNP		871TM-DH10CP30-A2	871TM-DH10CP30-H2	871TM-DH10CP30-N4	871TM-DH10CP30-D4
	15 (0.59)	N		NPN	30	871TM-DH15CN30-A2	871TM-DH15CN30-H2	871TM-DH15CN30-N4	871TM-DH15CN30-D4
				PNP		871TM-DH15CP30-A2	871TM-DH15CP30-H2	871TM-DH15CP30-N4	871TM-DH15CP30-D4
Recommended Standard QD Cordset (-6F = 1.8 m (6 ft), -2 = 2 m (6.5 ft))								889N-F4AFC-6F	889D-F4AC-2

QD Cordsets and Accessories

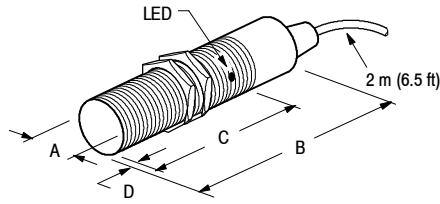
Description	Page Number
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871TM 3-Wire DC

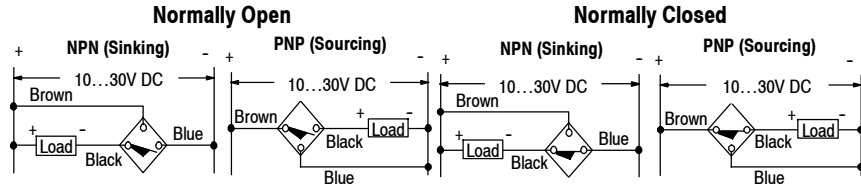
Stainless Steel Face/Threaded Short Stainless Steel Barrel

Approximate Dimensions [mm (in.)]

Cable Style

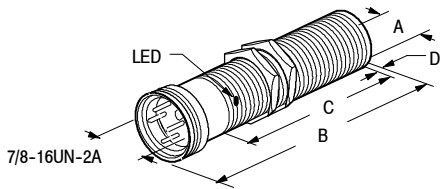


Wiring Diagrams

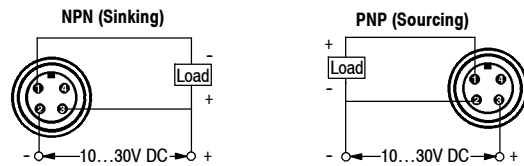


Thread Size	Shielded	[mm (in.)]			
		A	B	C	D
M12 X 1	Y	12.0 (0.47)	49.8 (1.96)	26.4 (1.04)	2.5 (0.10)
	N			19.5 (0.77)	9.4 (0.37)
M18 X 1	Y	18.0 (0.71)	55.4 (2.18)	41.7 (1.64)	2.5 (0.10)
	N			14.5 (0.57)	14.5 (0.57)
M30 X 1.5	Y	30.0 (1.18)	57.9 (2.28)	41.9 (1.65)	2.5 (0.10)
	N			39.4 (1.55)	18.0 (0.71)

Mini QD Style

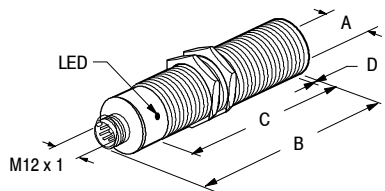


Normally Open or Normally Closed

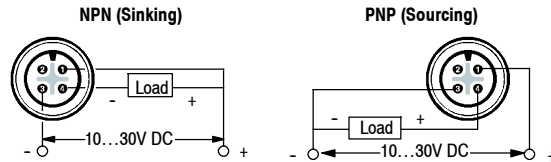


Thread Size	Shielded	[mm (in.)]			
		A	B	C	D
M12 X 1	Y	12.0 (0.47)	63.5 (2.50)	25.4 (1.00)	2.5 (0.10)
	N			18.5 (0.73)	9.4 (0.37)
M18 X 1	Y	18.0 (0.71)	56.1 (2.21)	35.1 (1.38)	2.5 (0.10)
	N			29.2 (1.15)	14.5 (0.57)
M30 X 1.5	Y	30.0 (1.18)	68.1 (2.68)	41.9 (1.65)	2.5 (0.10)
	N			39.4 (1.55)	18.0 (0.71)

Micro QD Style



Normally Open or Normally Closed



Thread Size	Shielded	[mm (in.)]			
		A	B	C	D
M12 X 1	Y	12.0 (0.47)	61.0 (2.40)	26.4 (1.04)	2.5 (0.10)
	N			28 (1.10)	9.4 (0.37)
M18 X 1	Y	18.0 (0.71)	65.0 (2.56)	41.7 (1.64)	2.5 (0.10)
	N			14.5 (0.57)	14.5 (0.57)
M30 X 1.5	Y	30.0 (1.18)	66.3 (2.61)	41.9 (1.65)	2.5 (0.10)
	N			39.4 (1.55)	18.0 (0.71)

871TM 3-Wire DC Extended Sensing

Stainless Steel Face/Threaded Stainless Steel Barrel

871TM DC Cable Style
8 mm871TM DC Micro
Quick-Disconnect Style
12 mm871TM DC Micro
Quick-Disconnect Style
18 mm871TM DC Micro
Quick-Disconnect Style
30 mm**Specifications**

Load Current	≤200 mA
Capacitive Load	≤1 μF
Leakage Current	≤0.1 mA
Operating Voltage	10...30V DC
Voltage Drop	≤2.0V DC at 200 mA
Repeatability	≤5% at constant temperature
Hysteresis	10% typical
False Pulse Protection	Incorporated
Transient Noise Protection	Incorporated
Reverse Polarity Protection	Incorporated
Short Circuit Protection	Incorporated (trigger at 340 mA typical)
Overload Protection	Incorporated
Certifications	CE Marked for all applicable directives
Enclosure	IP67
Connections	Cable: 2 m (6.5 ft) length PUR Quick Disconnect: 4-pin micro style 3-pin pico style
LED	Yellow: Output energized/360° LED visibility; flashing LED indicates target located between 80...100% of rated sensing distance
Operating Temperature [C (F)]	-25...+70° (-13...+158°)
Shock	30 g, 11 ms
Vibration	55 Hz, 1 mm amplitude, 3 planes

Correction Factors

Target Material	Correction Factor
Steel	1.0
Stainless Steel (1 mm thick)	0.1
Brass	1.2
Aluminum	1.0
Copper	0.8

Features

- 3-wire operation
- 3-conductor, 4-pin connection
- 10...30V DC
- Short circuit, overload, false pulse, reverse polarity, and transient noise protection
- Normally open or normally closed output
- Equal sensing for both steel and aluminum
- CE Marked for all applicable directives

IMPORTANT

Due to the extended sensing capabilities of these products, special mounting/installation considerations may be necessary, please refer to publication 871TM-UM001A-EN-P.

871TM 3-Wire DC Extended Sensing

Stainless Steel Face/Threaded Stainless Steel Barrel

Product Selection

Barrel Dia.	Nominal Sensing Distance [mm (in.)]	Shielded	Output Configuration		Max Switching Frequency [Hz]	Cat. No.		
						PUR Cable Style	Micro QD Style	Pico QD Style
8 mm	3 (0.12)	Y	N.O.	NPN	≤ 700	871TM-M3NN8-J2	871TM-M3NN8-D4	871TM-M3NN8-P3
				PNP		871TM-M3NP8-J2	871TM-M3NP8-D4	871TM-M3NP8-P3
	N	NPN		871TM-N6NN8-J2		871TM-N6NN8-D4	871TM-N6NN8-P3	
		PNP		871TM-N6NP8-J2		871TM-N6NP8-D4	871TM-N6NP8-P3	
	3 (0.12)	Y	N.C.	NPN		871TM-M3CN8-J2	871TM-M3CN8-D4	871TM-M3CN8-P3
				PNP		871TM-M3CP8-J2	871TM-M3CP8-D4	871TM-M3CP8-P3
	N	NPN		871TM-N6CN8-J2		871TM-N6CN8-D4	871TM-N6CN8-P3	
		PNP		871TM-N6CP8-J2		871TM-N6CP8-D4	871TM-N6CP8-P3	
Recommended standard QD cordset (-2 = 2 m (6.5 ft) PUR						889D-F4AC-2	889P-F3AB-2	

Barrel Dia.	Nominal Sensing Distance [mm (in.)]	Shielded	Output Configuration		Max Switching Frequency [Hz]	Cat. No.	
						PUR Cable Style	Micro QD Style
12 mm	6 (0.23)	Y	N.O.	NPN	400	871TM-M6NN12-A2	871TM-M6NN12-D4
				PNP		871TM-M6NP12-A2	871TM-M6NP12-D4
	N	NPN		871TM-N10NN12-A2		871TM-N10NN12-D4	
		PNP		871TM-N10NP12-A2		871TM-N10NP12-D4	
	6 (0.23)	Y	N.C.	NPN		871TM-M6CN12-A2	871TM-M6CN12-D4
				PNP		871TM-M6CP12-A2	871TM-M6CP12-D4
	N	NPN		871TM-N10CN12-A2		871TM-N10CN12-D4	
		PNP		871TM-N10CP12-A2		871TM-N10CP12-D4	
18 mm	10 (0.39)	Y	N.O.	NPN	200	871TM-M10NN18-A2	871TM-M10NN18-D4
				PNP		871TM-M10NP18-A2	871TM-M10NP18-D4
	N	NPN		871TM-N20NN18-A2		871TM-N20NN18-D4	
		PNP		871TM-N20NP18-A2		871TM-N20NP18-D4	
	10 (0.39)	Y	N.C.	NPN		871TM-M10CN18-A2	871TM-M10CN18-D4
				PNP		871TM-M10CP18-A2	871TM-M10CP18-D4
	N	NPN		871TM-N20CN18-A2		871TM-N20CN18-D4	
		PNP		871TM-N20CP18-A2		871TM-N20CP18-D4	
30 mm	20 (0.79)	Y	N.O.	NPN	80	871TM-M20NN30-A2	871TM-M20NN30-D4
				PNP		871TM-M20NP30-A2	871TM-M20NP30-D4
	N	NPN		871TM-N40NN30-A2		871TM-N40NN30-D4	
		PNP		871TM-N40NP30-A2		871TM-N40NP30-D4	
	20 (0.79)	Y	N.C.	NPN		871TM-M20CN30-A2	871TM-M20CN30-D4
				PNP		871TM-M20CP30-A2	871TM-M20CP30-D4
	N	NPN		871TM-N40CN30-A2		871TM-N40CN30-D4	
		PNP		871TM-N40CP30-A2		871TM-N40CP30-D4	
Recommended Standard QD Cordset (-2 = 2 m (6.5 ft))						889D-F4AC-2	

QD Cordsets and Accessories

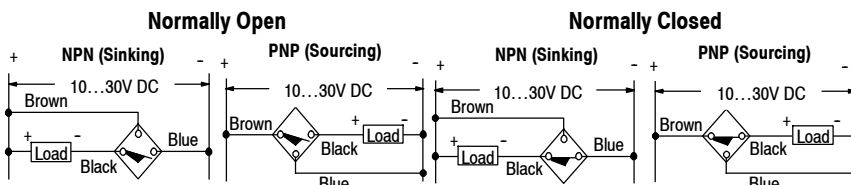
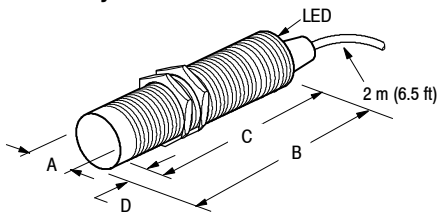
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Inductive Proximity Sensors
871TM 3-Wire DC Extended Sensing
 Stainless Steel Face/Threaded Stainless Steel Barrel

Approximate Dimensions [mm (in.)]

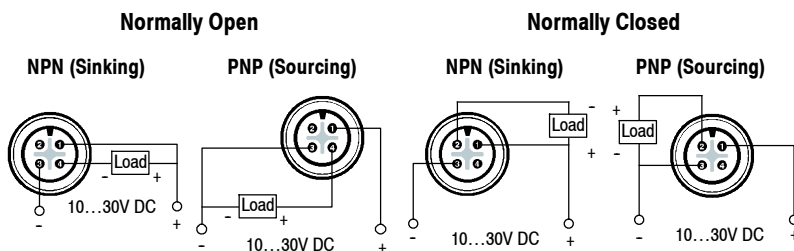
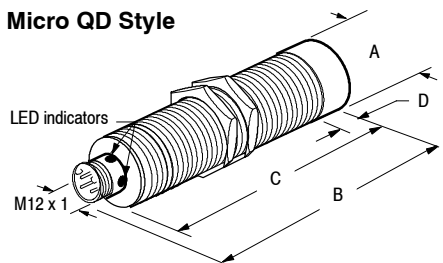
Wiring Diagrams

Cable Style



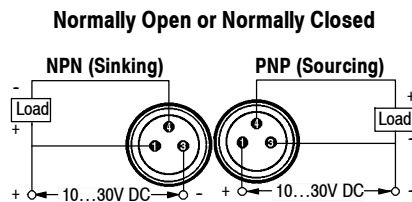
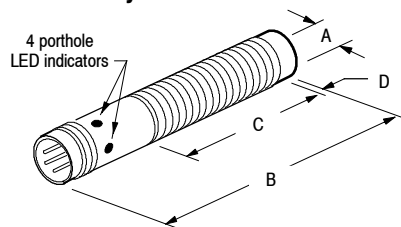
Thread Size	Shielded	[mm (in.)]			
		A	B	C	D
M8 X 1	Y	8.0 (0.31)	45 (1.76)	45 (1.76)	—
	N			41 (1.61)	4 (0.16)
M12 X 1	Y	12.0 (0.47)	50 (1.96)	50 (1.96)	—
	N			45 (1.77)	5 (0.19)
M18 X 1	Y	18.0 (0.71)		50 (1.96)	—
	N			43 (1.69)	7 (0.27)
M30 X 1.5	Y	30.0 (1.18)	50 (1.96)	—	
	N		40 (1.57)	10 (0.39)	

Micro QD Style



Thread Size	Shielded	[mm (in.)]			
		A	B	C	D
M8 X 1	Y	8.0 (0.31)	66 (2.59)	46 (1.81)	—
	N			42 (1.65)	4 (0.16)
M12 X 1	Y	12.0 (0.47)	60 (2.36)	41 (1.61)	—
	N			36 (1.42)	5 (0.20)
M18 X 1	Y	18.0 (0.71)	63.5 (2.5)	42.5 (1.67)	—
	N			35.5 (1.40)	7 (0.28)
M30 X 1.5	Y	30.0 (1.18)	63.5 (2.5)	42.5 (1.67)	—
	N			32.5 (1.28)	10 (0.39)

Pico QD Style



Thread Size	Smooth Diameter	Shielded	[mm (in.)]			
			A	B (max)	C (min)	D (max)
M8 X 1	—	Y	8.0 (0.31)	60 (2.35)	45.5 (1.79)	—
		N			41.5 (1.63)	4.0 (0.16)

871TM 3-Wire DC Ferrous or Nonferrous Selective

Stainless Steel Face/Threaded Stainless Steel Barrel



871TM DC Cable Style
12, 18, 30 mm



871TM DC Mini
Quick-Disconnect Style
12, 18, 30 mm



871TM DC Micro
Quick-Disconnect Style
12, 18, 30 mm

Specifications

Load Current	≤200 mA
Capacitive Load	≤1 μF
Leakage Current	≤10 mA
Operating Voltage	10...30 V DC
Voltage Drop	≤1V DC at 200 mA
Repeatability	≤10% at constant temperature
Hysteresis	10% typical
False Pulse Protection	Incorporated
Transient Noise Protection	Incorporated
Reverse Polarity Protection	Incorporated
Short Circuit Protection	Incorporated (trigger at 340 mA typical)
Overload Protection	Incorporated
Certifications	UL Listed, CSA Certified, and CE Marked for all applicable directives (May not be available for some special order models.)
Enclosure	NEMA 1, 2, 3, 3R, 4, 4X, 6, 6P, 12, 13 IP67 (IEC529) all models; 1200 psi (8270 kPa) washdown; stainless steel face and barrel; ToughLink™ and micro connector versions are also rated IP69K (IEC 529)
Connections	Cable: 2 m (6.5 ft) length A2-3-conductor PVC C2-3-conductor #22 AWG ToughLink™ H2-3-conductor #18 AWG ToughLink Quick-Disconnect: 4-pin mini style 4-pin micro style
LEDs	Red: Output Energized Green: Power/Short Circuit (flashing)—18 mm models only
Operating Temperature [C (F)]	-25...+70° (-13...+158°)
Shock	30 g, 11 ms
Vibration	55 Hz, 1 mm amplitude, 3 planes

Features

- 3-wire operation
- 3-conductor or 4-pin connection
- 10...30V DC
- Ferrous or nonferrous selective sensing
- Short circuit, overload, false pulse, reverse polarity, and transient noise protection
- Normally open or normally closed output
- UL Listed, CSA Certified, and CE Marked for all applicable directives (may not be available for some special order models)

Note: AC/DC models also available as special order items. Consult your local Rockwell Automation sales office or Allen-Bradley distributor for details.

Correction Factors

Target Material	Correction Factor	
	Ferrous Selective	Nonferrous Selective
Steel	1.0	0.0
Stainless Steel	0...1.0 ^①	0...1.0 ^①
Brass	0.0	1.0
Aluminum	0.0	1.0
Aluminum >0.003 Thick	0.0	1.0
Copper	0.0	1.0

^① Variation due to differences in alloy composition.

Inductive Proximity Sensors

871TM 3-Wire DC Ferrous or Nonferrous Selective

Stainless Steel Face/Threaded Stainless Steel Barrel

Product Selection

Barrel Dia.	Nominal Sensing Distance [mm (in.)]	Shielded	Output Configuration		Switching Freq. [Hz]	Target Type	Cat. No.			
							PVC Cable	ToughLink Cable	Mini QD Style	Micro QD Style
12 mm	1 (0.04)	Y	N.O.	PNP	25	Ferrous	871TM-DF1NP12-A2	871TM-DF1NP12-C2	871TM-DF1NP12-N4	871TM-DF1NP12-D4
				NPN			871TM-DF1NN12-A2	871TM-DF1NN12-C2	871TM-DF1NN12-N4	871TM-DF1NN12-D4
			N.C.	PNP			871TM-DF1CP12-A2	871TM-DF1CP12-C2	871TM-DF1CP12-N4	871TM-DF1CP12-D4
				NPN			871TM-DF1CN12-A2	871TM-DF1CN12-C2	871TM-DF1CN12-N4	871TM-DF1CN12-D4
	2 (0.08)		N.O.	PNP	20	Nonferrous	—	871TM-DN2NP12-C2	871TM-DN2NP12-N4	871TM-DN2NP12-D4
				NPN			871TM-DN2NN12-C2	871TM-DN2NN12-N4	871TM-DN2NN12-D4	
			N.C.	PNP			871TM-DN2CP12-C2	871TM-DN2CP12-N4	871TM-DN2CP12-D4	
				NPN			871TM-DN2CN12-C2	871TM-DN2CN12-N4	871TM-DN2CN12-D4	
18 mm	3 (0.12)	Y	N.O.	PNP	10	Ferrous	—	871TM-DF3NP18-H2	871TM-DF3NP18-N4	871TM-DF3NP18-D4
				NPN			871TM-DF3NN18-H2	871TM-DF3NN18-N4	871TM-DF3NN18-D4	
			N.C.	PNP			871TM-DF3CP18-H2	871TM-DF3CP18-N4	871TM-DF3CP18-D4	
				NPN			871TM-DF3CN18-H2	871TM-DF3CN18-N4	871TM-DF3CN18-D4	
	5 (0.20)		N.O.	PNP	20	Nonferrous	871TM-DN5NP18-A2	871TM-DN5NP18-H2	871TM-DN5NP18-N4	871TM-DN5NP18-D4
				NPN			871TM-DN5NN18-H2	871TM-DN5NN18-N4	871TM-DN5NN18-D4	
			N.C.	PNP			871TM-DN5CP18-H2	871TM-DN5CP18-N4	871TM-DN5CP18-D4	
				NPN			871TM-DN5CN18-H2	871TM-DN5CN18-N4	871TM-DN5CN18-D4	
30 mm	7.5 (0.30)	Y	N.O.	PNP	15	Ferrous	—	871TM-DF8NP30-H2	871TM-DF8NP30-N4	871TM-DF8NP30-D4
				NPN			871TM-DF8NN30-H2	871TM-DF8NN30-N4	871TM-DF8NN30-D4	
			N.C.	PNP			871TM-DF8CP30-H2	871TM-DF8CP30-N4	871TM-DF8CP30-D4	
				NPN			871TM-DF8CN30-H2	871TM-DF8CN30-N4	871TM-DF8CN30-D4	
	10 (0.39)		N.O.	PNP	15	Nonferrous	871TM-DN10NP30-A2	871TM-DN10NP30-H2	871TM-DN10NP30-N4	871TM-DN10NP30-D4
				NPN			871TM-DN10NN30-H2	871TM-DN10NN30-N4	871TM-DN10NN30-D4	
			N.C.	PNP			871TM-DN10CP30-H2	871TM-DN10CP30-N4	871TM-DN10CP30-D4	
				NPN			871TM-DN10CN30-H2	871TM-DN10CN30-N4	871TM-DN10CN30-D4	
Recommended Standard QD Cordset (-6F = 1.8 m (6 ft), -2 = 2 m (6.5 ft))							889N-F4AFC-6F	889D-F4AC-2		

Available as a special order item. AC/DC models also available. Specifications and dimensions subject to change. Fifteen piece minimum order required. Consult your local Rockwell Automation sales office or Allen-Bradley distributor for prices and lead times.

QD Cordsets and Accessories

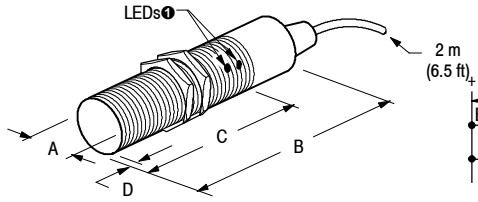
Description	Page Number
Other Cordsets Available	8-2
Terminal Chambers	8-2
Mounting Brackets	2-210...2-214
End Caps	2-219, 2-220
Mounting Nuts	2-221...2-222

871TM 3-Wire DC Ferrous or Nonferrous Selective

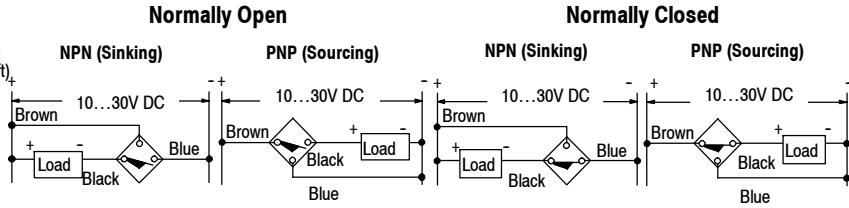
Stainless Steel Face/Threaded Stainless Steel Barrel

Approximate Dimensions [mm (in.)]

Cable Style



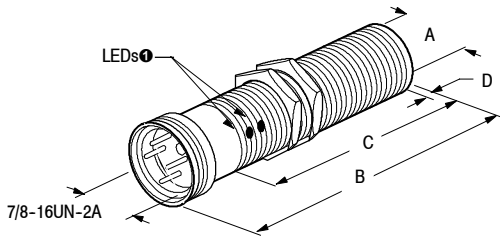
Wiring Diagrams



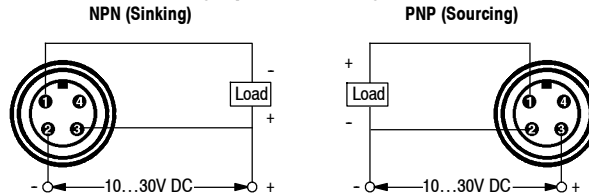
Available for 18 mm models only

Thread Size	Shielded	Target Type	[mm (in.)]			
			A	B	C	D
M12 X 1	Y	Ferrous and Nonferrous	12.0 (0.47)	51.0 (2.01)	27.5 (1.08)	—
M18 X 1		Ferrous	18.0 (0.71)	76.8 (3.02)	65.0 (2.56)	—
		Nonferrous	18.0 (0.71)	74.7 (2.94)	60.0 (2.36)	2.5 (0.10)
M30 X 1.5		Ferrous and Nonferrous	30.0 (1.18)	77.5 (3.05)	63.0 (2.48)	2.5 (0.10)

Mini QD Style

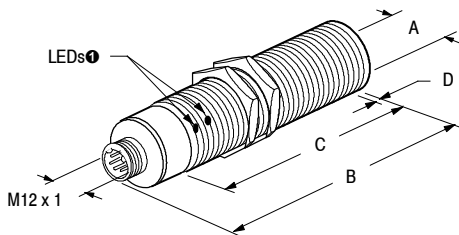


Normally Open or Normally Closed

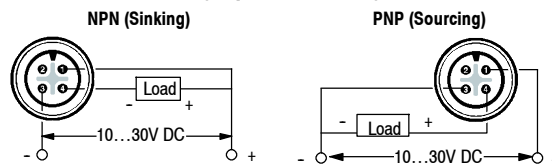


Thread Size	Shielded	Target Type	[mm (in.)]			
			A	B	C	D
M12 X 1	Y	Ferrous and Nonferrous	12.0 (0.47)	61.3 (2.45)	30.4 (1.20)	—
M18 X 1		Ferrous	18.0 (0.71)	78.5 (3.14)	60.0 (2.40)	—
		Nonferrous	18.0 (0.71)	76.6 (3.02)	54.9 (2.16)	2.5 (0.10)
M30 X 1.5		Ferrous and Nonferrous	30.0 (1.18)	86.0 (3.39)	63.5 (2.50)	2.5 (0.10)

Micro QD Style



Normally Open or Normally Closed



Available for 18 mm models only

Thread Size	Shielded	Target Type	[mm (in.)]			
			A	B	C	D
M12 X 1	Y	Ferrous and Nonferrous	12.0 (0.47)	62.3 (2.45)	30.4 (1.20)	0.9 (0.04)
M18 X 1		Ferrous	18.0 (0.71)	85.0 (3.35)	65.5 (2.58)	2.0 (0.08)
		Nonferrous	18.0 (0.71)	84.3 (3.32)	60.0 (2.36)	2.5 (0.10)
M30 X 1.5		Ferrous and Nonferrous	30.0 (1.18)	85.5 (3.37)	63.0 (2.48)	2.5 (0.10)

871TM 3-Wire DC Submersible

Stainless Steel Face/Threaded Short Stainless Steel Barrel



871TM DC Cable Style
18 mm

Features

- 3-wire operation
- 3-conductor or 4-pin connection
- 10...30V DC
- Short circuit, overload, false pulse, reverse polarity and transient noise protection
- Normally open or normally closed output

Specifications

Load Current	≤200 mA
Capacitive Load	≤ 1μF
Leakage Current	≤10 mA
Operating Voltage	10...30V DC
Voltage Drop	≤1V DC at 200 mA
Repeatability	≤1% at constant temperature
Hysteresis	10% typical
False Pulse Protection	Incorporated
Transient Noise Protection	Incorporated
Reverse Polarity Protection	Incorporated
Short Circuit Protection	Incorporated (trigger at 340 mA typical)
Overload Protection	Incorporated
Enclosure	NEMA 1, 2, 3, 3R, 4, 4X, 6, 6P, 12, 13; IP68 (IEC529) and IP69K (IEC 529); 1200 psi (8270 kPa) washdown; stainless steel face and barrel;
Connections	Cable: 5 m (16.4 ft) length 3-conductor #18 AWG ToughLink
LED	None
Operating Temperature [C (F)]	-25...+70° (-13...+158°)
Shock	30 g, 11 ms
Vibration	55 Hz, 1 mm amplitude, 3 planes

Correction Factors

Target Material	Correction Factor
Steel	1.0
Stainless Steel	0.9...1.0
Brass	0.3...0.5
Aluminum	0.1...0.4
Aluminum ≤0.020 Thick	0.9...1.1
Copper	0.4...0.6

Inductive Proximity Sensors

871TM 3-Wire DC Submersible

Stainless Steel Face/Threaded Short Stainless Steel Barrel

Product Selection

Barrel Diameter	Nominal Sensing Distance [mm (in.)]	Shielded	Output Configuration	Switching Frequency [Hz]	Cat. No. Cable Style	
18 mm	5 (0.20)	Y	N.O.	NPN	60	871TM-DX14
				PNP		871TM-DX15
	8 (0.31)	N	N.O.	NPN	40	871TM-DX16
				PNP		871TM-DX09
	5 (0.20)	Y	N.C.	NPN	60	871TM-DX17
				PNP		871TM-DX18
	8 (0.31)	N	N.C.	NPN	40	871TM-DX19
				PNP		871TM-DX20

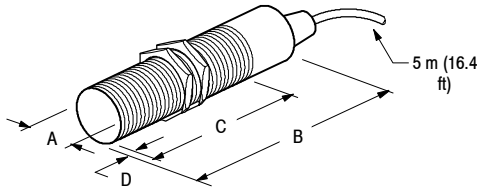
Note: These models are available as special order items. AC/DC and other DC models also available. Consult the factory for details.

QD Cordsets and Accessories

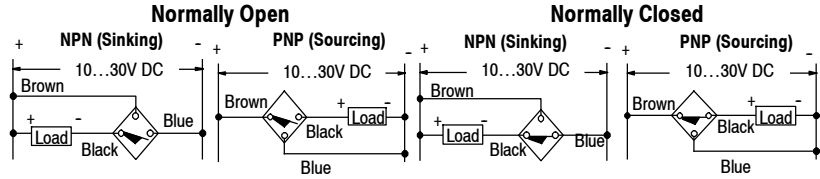
Description	Page Number
Other Cordsets Available	8-2
Terminal Chambers	8-2
Mounting Brackets	2-210...2-214
End Caps	2-219, 2-220
Mounting Nuts	2-221...2-222

Approximate Dimensions [mm (in.)]

Cable Style



Wiring Diagrams



Thread Size	Shielded	[mm (in.)]			
		A	B	C	D
M18 X 1	Y	18.0 (0.71)	55.4 (2.18)	41.7 (1.64)	2.5 (0.10)
	N				14.5 (0.57)



871TM DC Cable Style
12, 18, 30 mm



871TM DC Mini
Quick-Disconnect Style
12, 18, 30 mm



871TM DC Micro
Quick-Disconnect Style
12, 18, 30 mm

Specifications

Load Current	≤25 mA
Minimum Load Current	2 mA
Leakage Current	≤0.9 mA
Operating Voltage	10...30V DC
Voltage Drop	≤8V
Repeatability	10% typical
Hysteresis	10% typical
False Pulse Protection	Incorporated
Transient Noise Protection	Incorporated
Reverse Polarity Protection	Incorporated
Short Circuit Protection	Incorporated
Overload Protection	Incorporated
Certifications	UL Listed, CSA Certified and CE Marked for all applicable directives
Enclosure	NEMA 1, 2, 3, 3R, 4, 4X, 6P, 12, 13; IP67 (IEC 529) all models; 1200 psi (8270 kPa) washdown; stainless steel face and barrel; ToughLink™ and micro connector versions are also rated IP69K (IEC 529)
Connections	Cable: 2 m (6.5 ft) length A2—2-conductor #22 AWG PVC C2—2-conductor #22 AWG ToughLink H2—2-conductor #18 AWG ToughLink Quick-Disconnect: 4-pin mini style 4-pin micro style
LED	Red: Output energized
Operating Temperature [C (F)]	-25...+70° (-13...+158°)
Shock	30 g, 11 ms
Vibration	55 Hz, 1 mm amplitude, 3 planes

Features

- 2-wire operation
- 2-conductor or 4-pin connection
- 10...30V DC
- Normally open or normally closed output
- Short circuit, overload, false pulse, reverse polarity, and transient noise protection
- UL Listed, CSA Certified and CE Marked for all applicable directives

Correction Factors

Target Material	Correction Factor
Steel	1.0
Stainless Steel	0.9...1.0
Brass	0.3...0.5
Aluminum	0.1...0.4
Aluminum ≤0.020 Thick	0.9...1.1
Copper	0.4...0.6

871TM 2-Wire DC

Stainless Steel Face/Threaded Short Stainless Steel Barrel

Product Selection

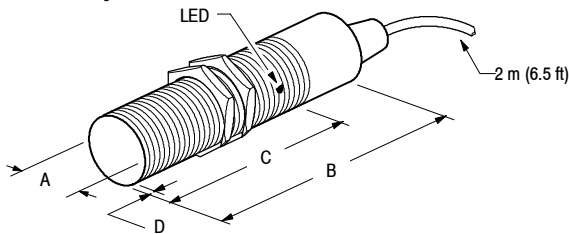
Barrel Dia.	Nominal Sensing Distance [mm (in.)]	Shielded	Output Configuration	Switching Frequency [Hz]	Cat. No.			
					PVC Cable	ToughLink™ Cable	Mini QD Style	Micro QD Style
12 mm	2 (0.08)	Y	N.O.	75	871TM-DH2NE12-A2	871TM-DH2NE12-C2	871TM-DH2NE12-N4	871TM-DH2NE12-D4
	4 (0.16)	N			871TM-DH4NE12-A2	871TM-DH4NE12-C2	871TM-DH4NE12-N4	871TM-DH4NE12-D4
	2 (0.08)	Y	N.C.	70	871TM-DH2CE12-A2	871TM-DH2CE12-C2	871TM-DH2CE12-N4	871TM-DH2CE12-D4
	4 (0.16)	N			871TM-DH4CE12-A2	871TM-DH4CE12-C2	871TM-DH4CE12-N4	871TM-DH4CE12-D4
18 mm	5 (0.20)	Y	N.O.	60	871TM-DH5NE18-A2	871TM-DH5NE18-H2	871TM-DH5NE18-N4	871TM-DH5NE18-D4
	8 (0.31)	N			871TM-DH8NE18-A2	871TM-DH8NE18-H2	871TM-DH8NE18-N4	871TM-DH8NE18-D4
	5 (0.20)	Y	N.C.	40	871TM-DH5CE18-A2	871TM-DH5CE18-H2	871TM-DH5CE18-N4	871TM-DH5CE18-D4
	8 (0.31)	N			871TM-DH8CE18-A2	871TM-DH8CE18-H2	871TM-DH8CE18-N4	871TM-DH8CE18-D4
30 mm	10 (0.39)	Y	N.O.	40	871TM-DH10NE30-A2	871TM-DH10NE30-H2	871TM-DH10NE30-N4	871TM-DH10NE30-D4
	15 (0.59)	N			871TM-DH15NE30-A2	871TM-DH15NE30-H2	871TM-DH15NE30-N4	871TM-DH15NE30-D4
	10 (0.39)	Y	N.C.	30	871TM-DH10CE30-A2	871TM-DH10CE30-H2	871TM-DH10CE30-N4	871TM-DH10CE30-D4
	15 (0.59)	N			871TM-DH15CE30-A2	871TM-DH15CE30-H2	871TM-DH15CE30-N4	871TM-DH15CE30-D4
Recommended Standard QD Cordset (-6F = 1.8 m (6 ft), -2 = 2 m (6.5 ft))							889N-F4AFC-6F	889D-F4AC-2

QD Cordsets and Accessories

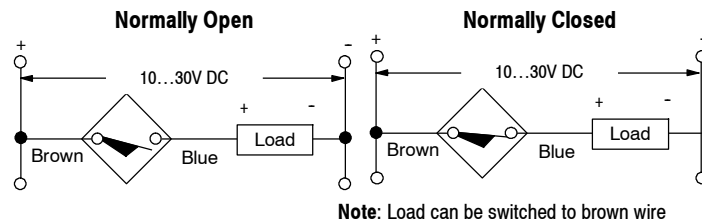
Description	Page Number
Other Cordsets Available	8-2
Terminal Chambers	8-2
Mounting Brackets	2-210...2-214
End Caps	2-219, 2-220
Mounting Nuts	2-221...2-222

Approximate Dimensions [mm (in.)]

Cable Style



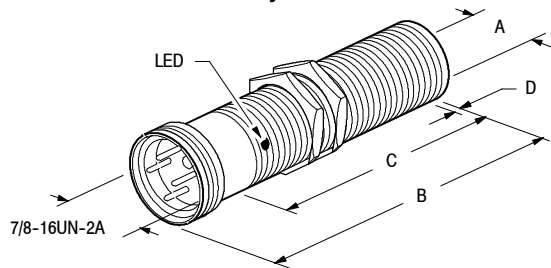
Wiring Diagrams



Thread Size	Shielded	[mm (in.)]			
		A	B	C	D
M12 X 1	Y	12.0 (0.47)	49.8 (1.96)	26.4 (1.04)	2.5 (0.10)
	N			19.5 (0.77)	9.4 (0.37)
M18 X 1	Y	18.0 (0.71)	55.4 (2.18)	41.7 (1.64)	2.5 (0.10)
	N				14.5 (0.57)
M30 X 1.5	Y	30.0 (1.18)	57.9 (2.28)	41.9 (1.65)	2.5 (0.10)
	N			39.4 (1.55)	18.0 (0.71)

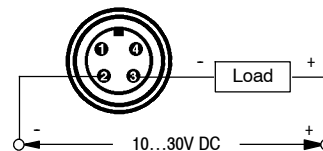
Approximate Dimensions [mm (in.)] (continued)

Mini Quick-Disconnect Style



Wiring Diagrams

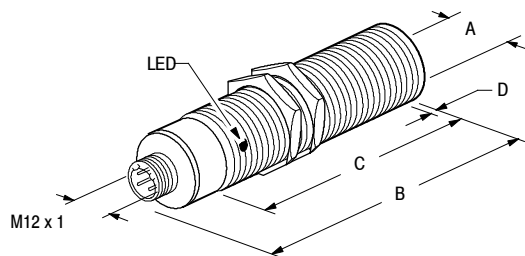
Normally Open or Normally Closed



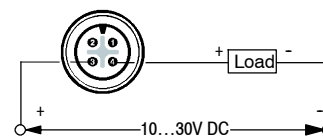
Note: Load can be switched to pin 2.

Thread Size	Shielded	[mm (in.)]			
		A	B	C	D
M12 X 1	Y	12.0 (0.47)	63.5 (2.50)	25.4 (1.00)	2.5 (0.10)
	N			18.5 (0.73)	9.4 (0.37)
M18 X 1	Y	18.0 (0.71)	56.1 (2.21)	35.1 (1.38)	2.5 (0.10)
	N			29.2 (1.15)	14.5 (0.57)
M30 X 1.5	Y	30.0 (1.18)	68.1 (2.68)	41.9 (1.65)	2.5 (0.10)
	N			39.4 (1.55)	18.0 (0.71)

Micro Quick-Disconnect Style



Normally Open or Normally Closed



Note: Load can be switched to pin 3.

Thread Size	Shielded	[mm (in.)]			
		A	B	C	D
M12 X 1	Y	12.0 (0.47)	61.0 (2.40)	26.4 (1.04)	2.5 (0.10)
	N			19.6 (0.77)	9.4 (0.37)
M18 X 1	Y	18.0 (0.71)	65.0 (2.56)	41.7 (1.64)	2.5 (0.10)
	N				14.5 (0.57)
M30 X 1.5	Y	30.0 (1.18)	66.3 (2.61)	41.9 (1.65)	2.5 (0.10)
	N			39.4 (1.55)	18.0 (0.71)

871TM Intrinsically Safe, 2-Wire DC

Stainless Steel Face and Barrel



871TM Intrinsically Safe
Cable Style



871TM Intrinsically Safe
Micro Quick-Disconnect Style

Description

These special 871TM models are approved as Intrinsically Safe for use in hazardous areas. These special models are designed for use in Division 1, 2; Class I, II, III; Groups A, B, C, D, E, F, G areas when used in conjunction with an appropriate Intrinsically Safe approved zener diode barrier. Recommended barriers are available from Rockwell Automation/Allen-Bradley. These approved units can also be used in Division 2 locations without a barrier.

Features

- 2-wire operation
- 2 conductor or 4 pin connection
- 10...31.5V DC
- Normally open output
- Short circuit, overload, false pulse, transient noise, and reverse polarity protection
- FM and CSA entity approved

Specifications

Outputs	Normally Open
Max. Load Current	25 mA
Min. Load Current	2 mA
Leakage Current	<1.0 mA
Operating Voltage	10...31.5V DC
Voltage Drop	<8V DC
Repeatability	10% typical
Hysteresis	10% typical
Reverse Polarity Protection	Incorporated
False Pulse Protection	Incorporated
Transient Noise Protection	Incorporated
Short Circuit Protection	Incorporated
Overload Protection	Incorporated
Enclosure	NEMA 1, 2, 3, 3R, 4, 4X, 6, 6P, 12, 13, IP67 (IEC 529) all models; 1200 psi (8270 kPa) washdown; stainless steel face and barrel; ToughLink™ and micro connector versions are also rated IP69K (IEC 529)
Certifications	FM and CSA Approved for - Class I, II, III; Divisions 1, 2; Groups A, B, C, D, E, F, G when used in conjunction with an approved intrinsic safety barrier - Class I, II, III; Division 2; Groups A, B, C, D, E, F, G without intrinsic safety barrier (See control drawing 75001-437 for approval details and wiring diagrams)
Connections	Cable: 2 m (6.5 ft) length A2 - 2 conductor #22AWG PVC C2 - 2 conductor #22AWG ToughLink H2 - 2 conductor #18 AWG ToughLink Quick Disconnect: 4-pin micro style
LED	Red: Output Energized
Operating Temperature [C (F)]	-25...70° (-13...158°)
Shock	30 g, 11 ms
Vibration	55 Hz, 1 mm amplitude, 3 planes

Correction Factors

Target Material	Correction Factor
Steel	1.0
Stainless Steel	0.9...1.0
Brass	0.3...0.5
Aluminum	0.1...0.4
Aluminum ≤0.020 Thick	0.9...1.1
Copper	0.4...0.6

Entity Parameters

Sensor			Barrier	
V _{max}	31.5V	≧	V _t	
I _{max}	130 mA	≧	I _t	
P _{max}	1.25 W	≧	P _t	
C _i	0 μF	≦	C _a	
L _i	0 mH	≦	L _a	

ATTENTION



Operating parameters must be adhered to.

Inductive Proximity Sensors
871TM Intrinsically Safe, 2-Wire DC
Stainless Steel Face and Barrel

Product Selection

Barrel Dia.	Nominal Sensing Distance [mm (in.)]	Shielded	Output Configuration	Switching Frequency [Hz]	Cat. No.		
					PVC Cable	ToughLink™ Cable	Micro QD Style
12 mm	2 (0.08)	Y	N.O.	75	871TM-DR2NE12-A2	871TM-DR2NE12-C2	871TM-DR2NE12-D4
	4 (0.16)	N			871TM-DR4NE12-A2	871TM-DR4NE12-C2	871TM-DR4NE12-D4
18 mm	5 (0.20)	Y		60	871TM-DR5NE18-A2	871TM-DR5NE18-H2	871TM-DR5NE18-D4
	8 (0.31)	N			871TM-DR8NE18-A2	871TM-DR8NE18-H2	871TM-DR8NE18-D4
30 mm	10 (0.39)	Y		40	871TM-DR10NE30-A2	871TM-DR10NE30-H2	871TM-DR10NE30-D4
	15 (0.59)	N			871TM-DR15NE30-A2	871TM-DR15NE30-H2	871TM-DR15NE30-D4
Recommended Standard QD Cordset (-2 = 2 m (6.5 ft))							889D-F4LC-2 ①

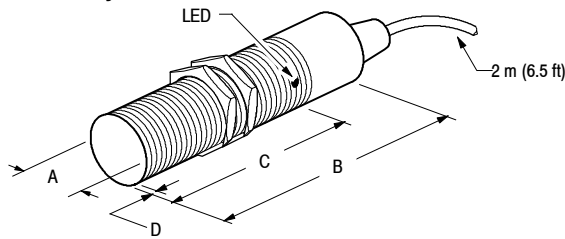
① Intrinsically Safe wiring labels 897H-L1 or 897H-L2 must be applied every 7.6 m (25 ft).

QD Cordsets and Accessories

Description	Page Number
Other Cordsets Available	8-2
Terminal Chambers	8-2
Zener Diode Barriers	NO TAG
Intrinsically Safe Wiring Labels	12-8

Approximate Dimensions [mm (in.)]

Cable Style



Wiring Diagrams

See pages 2-39 and 2-40.

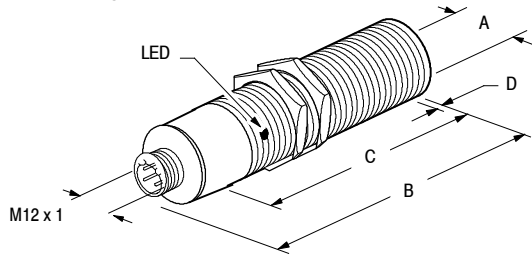
Thread Size	Shielded	[mm (in.)]			
		A	B	C	D
M12 x 1	Y	12.0 (0.47)	72.1 (2.84)	38.4 (1.51)	2.5 (0.10)
	N			31.5 (1.24)	9.4 (0.37)
M18 x 1	Y	18.0 (0.71)	74.7 (2.94)	60.0 (2.36)	2.5 (0.10)
	N			48.2 (1.90)	14.4 (0.56)
M30 x 1.5	Y	30.0 (1.18)	77.2 (3.04)	61.3 (2.41)	2.5 (0.10)
	N			41.6 (1.64)	17.9 (0.70)

871TM Intrinsically Safe, 2-Wire DC

Stainless Steel Face and Barrel

Approximate Dimensions [mm (in.)]

Micro QD Style

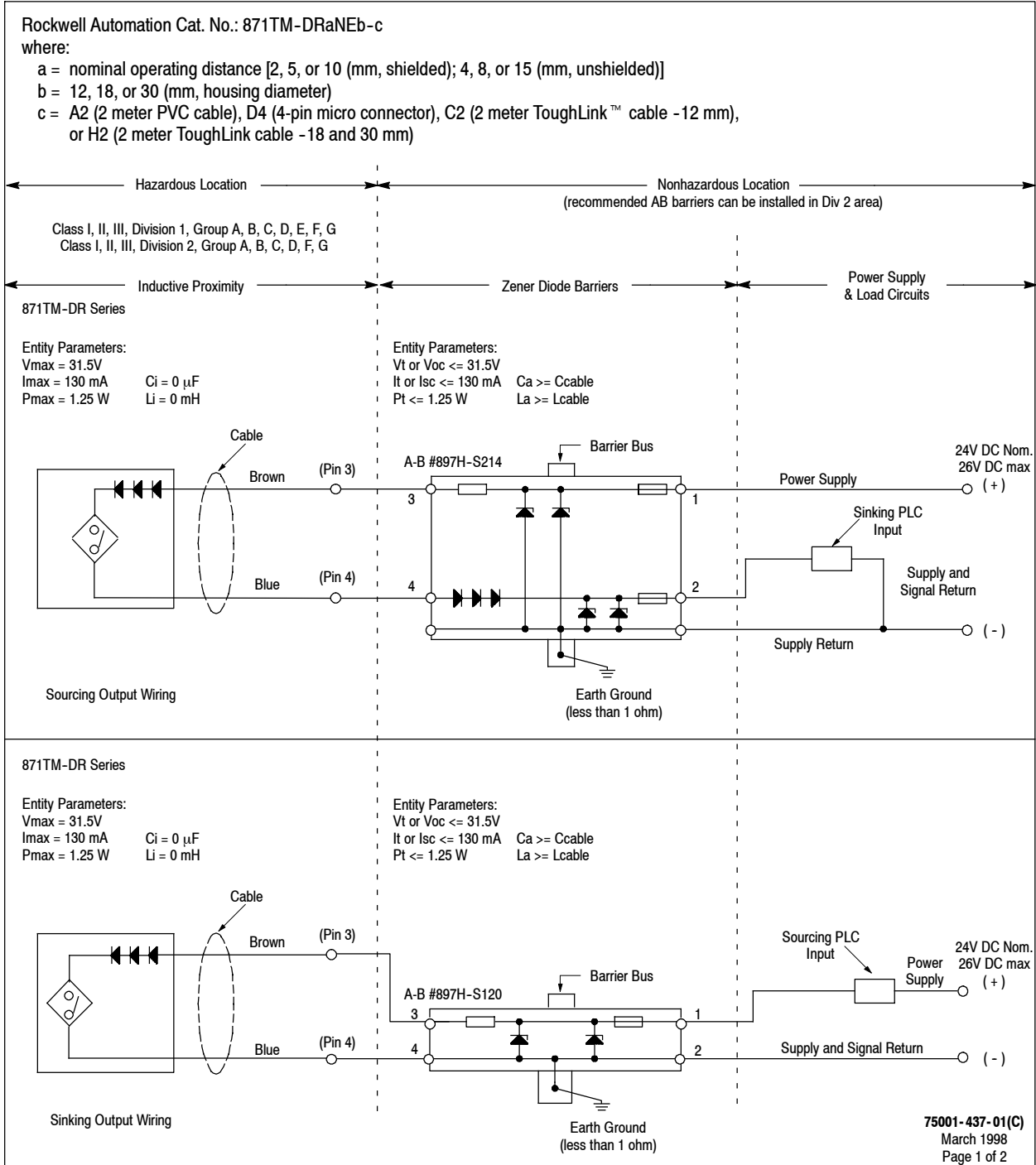


Wiring Diagrams

See pages 2-39 and 2-40.

Thread Size	Shielded	[mm (in.)]			
		A	B	C	D
M12 x 1	Y	12.0 (0.47)	72.1 (2.84)	38.4 (1.51)	2.5 (0.10)
	N			31.5 (1.24)	9.4 (0.37)
M18 x 1	Y	18.0 (0.71)	74.7 (2.94)	60.0 (2.36)	2.5 (0.10)
	N			48.2 (1.90)	14.4 (0.56)
M30 x 1.5	Y	30.0 (1.18)	77.2 (3.04)	61.3 (2.41)	2.5 (0.10)
	N			41.6 (1.64)	17.9 (0.70)

Inductive Proximity Sensors
Division 1 Installation Wiring Diagrams



ATTENTION



Operating parameters must be adhered to.

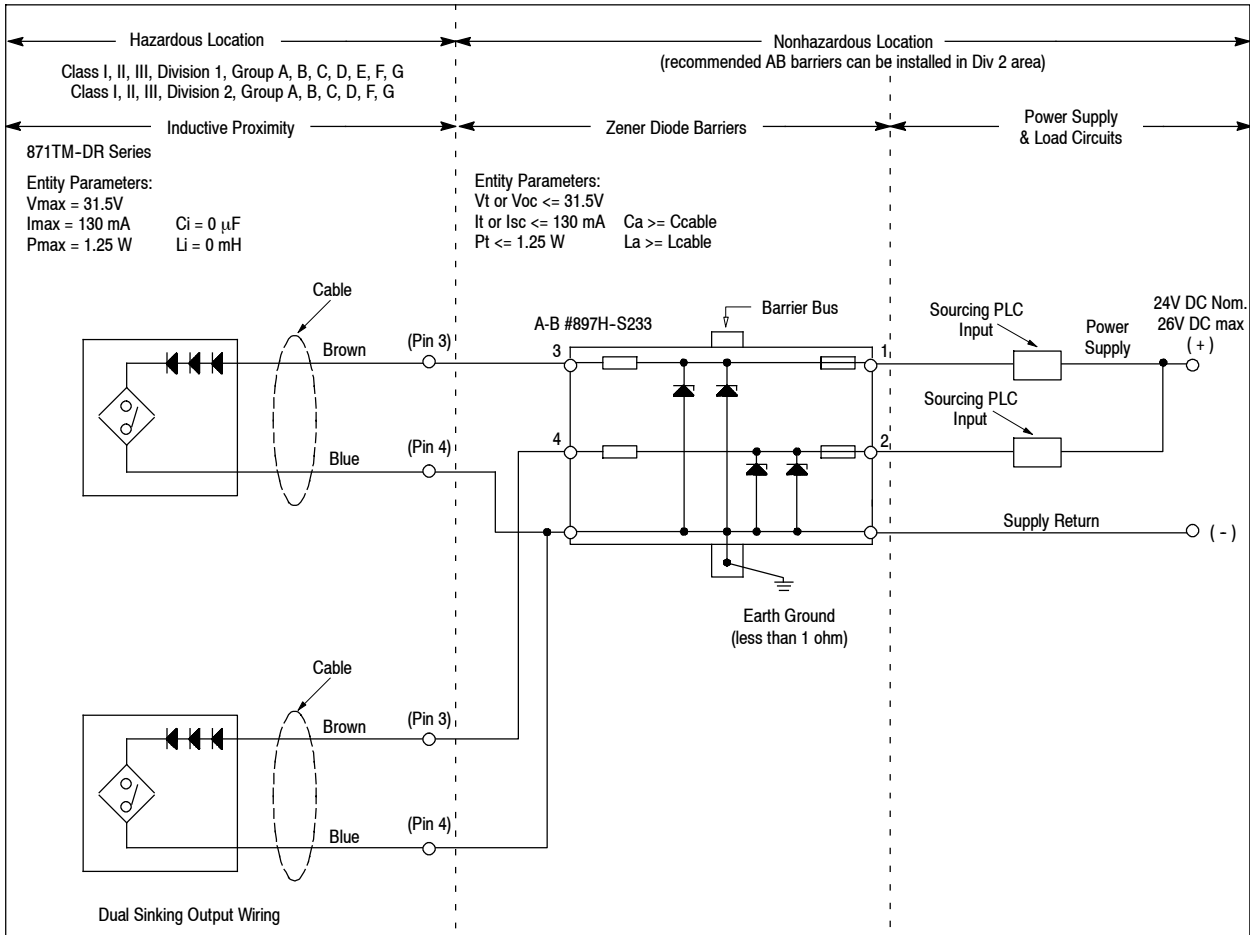
Inductive Proximity Sensors

871TM Intrinsically Safe, 2-Wire DC

Stainless Steel Face and Barrel

Inductive Proximity Sensors

Division 1 Installation Wiring Diagrams (continued)



Factory Mutual Installation Notes:

- 1 Installation must be in accordance with the National Electrical Code® (NFPA 70, Article 504), ANSI/ISA-RP12.6, and the manufacturer's instructions.
- 2 If the electrical parameters of the cable used are unknown, the following values may be used: Capacitance - 60 pF/ft.; Inductance - 0.20 μ H/ft.
- 3 The wiring between each Inductive Proximity Sensor and its corresponding channel of the dual-channel barrier is a separate intrinsically safe circuit. Each of the two separate intrinsically safe circuits shall be in separate cables or shall be separated from each other as specified in NEC 504-30. The supply return conductors may be connected at the barrier's grounding terminal.
- 4 The Barrier bus must be insulated from other grounded metal. Use DIN Rail Mounting Kit, Rockwell Automation #64-136.
- 5 The maximum nonhazardous location voltage must not exceed 250V AC or DC.
- 6 Barriers are not required for Division 2 (31.5V DC max.). Division 2 applications must be installed in accordance with the NEC.
- 7 **WARNING:** Substitution of components may impair Intrinsic Safety.
- 8 No revision to drawing without prior FMRC approval.

Canadian Standards Association Installation Notes:

- 1 Installation must be in accordance with the Canadian Electrical Code (Part I), ANSI/ISA-RP12.6, and the manufacturer's instructions.
- 2 If the electrical parameters of the cable used are unknown, the following values may be used: Capacitance - 60 pF/ft.; Inductance - 0.20 μ H/ft.
- 3 The wiring between each Inductive Proximity Sensor and its corresponding channel of the dual-channel barrier is a separate intrinsically safe circuit. Each of the two separate intrinsically safe circuits shall be in separate cables or shall be separated from each other as specified in CEC. The supply return conductors may be connected at the barrier's grounding terminal.
- 4 The Barrier bus must be insulated from other grounded metal. Use DIN Rail Mounting Kit, Allen-Bradley #64-136.
- 5 The maximum nonhazardous location voltage must not exceed 250V AC or DC.
- 6 Barriers are not required for Division 2 (31.5V DC max.). Division 2 applications must be installed in accordance with the CEC.
- 7 In Division 2 applications without barriers observe the following warnings:
WARNING: EXPLOSION HAZARD. Do not disconnect equipment unless power has been switched off or the area is known to be nonhazardous.
- 8 **WARNING:** Substitution of components may impair Intrinsic Safety.
- 9 No revision to drawing without prior CSA approval.

75001-437-01(C)
 March 1998
 Page 2 of 2

ATTENTION



These parameters must be adhered to.



871TM AC/DC Cable Style
12, 18, 30 mm



871TM AC/DC Mini
Quick-Disconnect Style
12, 18, 30 mm



871TM AC/DC Micro
Quick-Disconnect Style
12, 18, 30 mm



871TM AC/DC EAC Micro
Quick-Disconnect Style
12 mm

Features

- 2-wire operation
- 2-conductor, 3-conductor, 3-pin or 4-pin connection
- 20...250V AC/DC
- Normally open or normally closed output
- Short-circuit, false pulse, overload, and transient noise protection
- UL Listed, CSA Certified and CE Marked for all applicable directives

Specifications

	12 mm	18 & 30 mm
Load Current	5...200 mA	5...250 mA
Inrush Current (1 cycle)	≤2 A	≤4 A
Leakage Current	≤1.9 mA @ 120V AC	
Operating Voltage	20...250V AC/DC	
Voltage Drop	≤10V @ 5...200 mA	≤10V @ 5...250 mA
Repeatability	≤10% at constant temperature	
Hysteresis	7% typical	
False Pulse Protection	Incorporated	
Transient Noise Protection	Incorporated	
Short-Circuit Protection	Trigger @ 5 A typical	Trigger @ 8 A typical
Overload Protection	Trigger @ 260 mA typical	Trigger @ 320 mA typical
Certifications	UL Listed, CSA Certified and CE Marked for all applicable directives	
Enclosure	NEMA 1, 2, 3, 3R, 4, 4X, 6, 6P, 12, 13 IP67 (IEC 529) all models; 1200 psi (8270 kPa) washdown; stainless steel face and barrel; ToughLink™ and micro connector versions are also rated IP69K (IEC 529)	
Connections	Cable: 2 m (6.5 ft) length A2—2-conductor #22 AWG PVC C2—2-conductor #22 AWG ToughLink H2—3-conductor #18 AWG ToughLink Quick-Disconnect: 3-pin mini style 3-pin micro style 4-pin EAC micro style	
LEDs	Red: Output energized Green: Power Short circuit: Red and green flashing	
Operating Temperature [C (F)]	-25...+70° (-13...+158°)	
Shock	30 g, 11 ms	
Vibration	55 Hz, 1 mm amplitude, 3 planes	

Correction Factors

Target Material	Correction Factor
Steel	1.0
Stainless Steel	0.9...1.0
Brass	0.3...0.5
Aluminum	0.1...0.4
Aluminum ≤0.020 Thick	0.9...1.1
Copper	0.4...0.6

871TM 2-Wire AC/DC

Stainless Steel Face/Threaded Stainless Steel Barrel

Product Selection

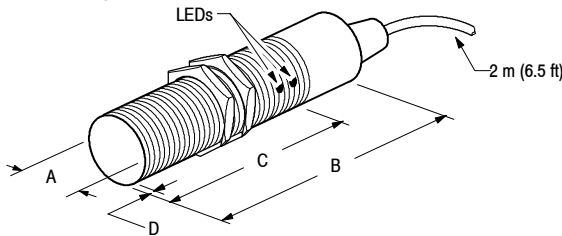
Barrel Dia.	Nominal Sensing Distance [mm (in.)]	Shielded	Output Configuration	Switching Frequency [Hz]	Cat. No.				
					PVC Cable	ToughLink™ Cable	Mini QD Style	Micro QD Style	EAC Micro QD Style
12 mm	3 (0.12)	Y	N.O.	35	871TM-B3N12-A2	871TM-B3N12-C2	871TM-B3N12-N3	871TM-B3N12-R3	—
			N.C.	30	871TM-B3C12-A2	871TM-B3C12-C2	871TM-B3C12-N3	871TM-B3C12-R3	—
	4 (0.16)	N	N.O.	20	871TM-B4N12-A2	871TM-B4N12-C2	871TM-B4N12-N3	871TM-B4N12-R3	871TM-B4N12-B4
			N.C.	15	871TM-B4C12-A2	871TM-B4C12-C2	871TM-B4C12-N3	871TM-B4C12-R3	—
18 mm	5 (0.20)	Y	N.O.	20	871TM-B5N18-A2	871TM-B5N18-H2	871TM-B5N18-N3	871TM-B5N18-R3	—
			N.C.	15	871TM-B5C18-A2	871TM-B5C18-H2	871TM-B5C18-N3	871TM-B5C18-R3	—
	8 (0.31)	N	N.O.	15	871TM-B8N18-A2	871TM-B8N18-H2	871TM-B8N18-N3	871TM-B8N18-R3	—
			N.C.	12	871TM-B8C18-A2	871TM-B8C18-H2	871TM-B8C18-N3	871TM-B8C18-R3	—
30 mm	10 (0.39)	Y	N.O.	15	871TM-B10N30-A2	871TM-B10N30-H2	871TM-B10N30-N3	871TM-B10N30-R3	—
			N.C.	12	871TM-B10C30-A2	871TM-B10C30-H2	871TM-B10C30-N3	871TM-B10C30-R3	—
	15 (0.59)	N	N.O.	12	871TM-B15N30-A2	871TM-B15N30-H2	871TM-B15N30-N3	871TM-B15N30-R3	—
			N.C.	10	871TM-B15C30-A2	871TM-B15C30-H2	871TM-B15C30-N3	871TM-B15C30-R3	—
Recommended Standard QD Cordset (-6F = 1.8 m (6 ft), -2 = 2 m (6.5 ft))							889N-F3AFC-6F	889R-F3ECA-2	889B-F3AC-2

QD Cordsets and Accessories

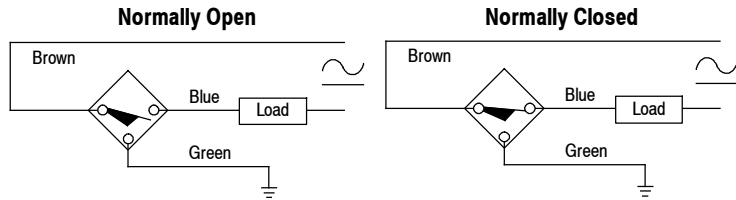
Description	Page Number
Other Cordsets Available	8-2
Terminal Chambers	8-2
Mounting Brackets	2-210...2-214
End Caps	2-219, 2-220
Mounting Nuts	2-221...2-222

Approximate Dimensions [mm (in.)]

Cable Style



Wiring Diagrams



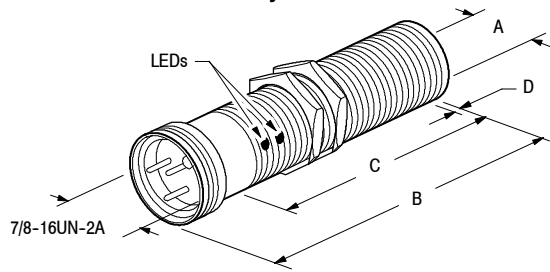
Note 1: No green wire on 12 mm and on sensors with PVC cable (-A2). Attach housing to ground.

Note 2: Load can be switched to brown wire.

Thread Size	Shielded	[mm (in.)]			
		A	B	C	D
M12 x 1	Y	12.0 (0.47)	72.1 (2.84)	38.4 (1.51)	2.5 (0.10)
	N			31.5 (1.24)	9.4 (0.37)
M18 x 1	Y	18.0 (0.71)	74.7 (2.94)	60.0 (2.36)	2.5 (0.10)
	N			48.2 (1.90)	14.4 (0.56)
M30 x 1.5	Y	30.0 (1.18)	77.2 (3.04)	61.3 (2.41)	2.5 (0.10)
	N			41.6 (1.64)	17.9 (0.70)

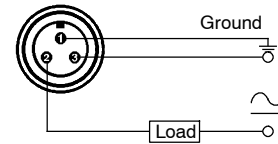
Approximate Dimensions [mm (in.)] (continued)

Mini Quick-Disconnect Style



Wiring Diagrams

Normally Open or Normally Closed

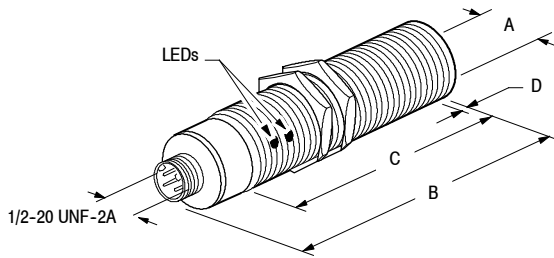


Note 1: No ground pin on 12 mm. Attach housing to ground.

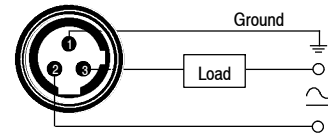
Note 2: Load can be switched to pin 3.

Thread Size	Shielded	[mm (in.)]			
		A	B	C	D
M12 X 1	Y	12.0 (0.47)	85.6 (3.37)	37.8 (1.49)	2.5 (0.10)
	N			31.7 (1.25)	9.4 (0.37)
M18 X 1	Y	18.0 (0.71)	76.6 (3.02)	54.9 (2.16)	2.5 (0.10)
	N			43.1 (1.70)	14.4 (0.56)
M30 X 1.5	Y	30.0 (1.18)	86.4 (3.40)	61.3 (2.41)	2.5 (0.10)
	N			41.6 (1.64)	17.9 (0.70)

Micro Quick-Disconnect Style



Normally Open or Normally Closed

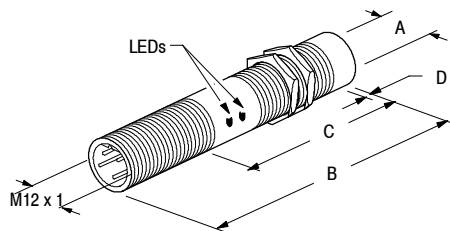


Note 1: No ground pin on 12 mm. Attach housing to ground.

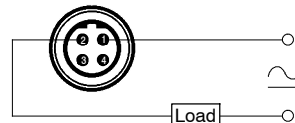
Note 2: Load can be switched to pin 2.

Thread Size	Shielded	[mm (in.)]			
		A	B	C	D
M12 X 1	Y	12.0 (0.47)	87.3 (3.44)	38.4 (1.51)	2.5 (0.10)
	N			31.5 (1.24)	9.4 (0.37)
M18 X 1	Y	18.0 (0.71)	84.3 (3.32)	60.0 (2.36)	2.5 (0.10)
	N			48.2 (1.90)	14.4 (0.56)
M30 X 1.5	Y	30.0 (1.18)	85.7 (3.37)	61.3 (2.41)	2.5 (0.10)
	N			46.1 (1.81)	17.9 (0.70)

EAC Micro Quick-Disconnect Style



Normally Open



Note 1: No ground pin. Attach housing to ground.

Note 2: Load can be switched to pin 2.

Thread Size	Shielded	[mm (in.)]			
		A	B	C	D
M12 X 1	N	12.0 (0.47)	83.0 (3.27)	31.7 (1.25)	9.4 (0.37)

871TM 2-Wire AC/DC PLC Interfacer

Stainless Steel Face/Threaded Short Stainless Steel Barrel



871TM AC/DC Cable Style
12, 18, 30 mm



871TM AC/DC Mini
Quick-Disconnect Style
12, 18, 30 mm



871TM AC/DC Micro
Quick-Disconnect Style
12, 18, 30 mm



871TM AC/DC EAC Micro
Quick-Disconnect Style
12 mm

Specifications

Load Current	2...25 mA
Leakage Current	≤0.9 mA at 24V DC ≤1.7 mA at 20...120V AC/DC; ≤2.5 mA at 121...250V AC/DC
Operating Voltage	20...250V AC/DC
Voltage Drop	≤8V at 25 mA DC ≤10V at 25 mA AC
Repeatability	10% typical
Hysteresis	10% typical
False Pulse Protection	Incorporated
Transient Noise Protection	Incorporated
Radio Frequency Protection	10V per meter Frequency range 20...1000MHz
Certifications	UL Listed, CSA Certified and CE Marked for all applicable directives
Enclosure	NEMA 1, 2, 3, 3R, 4, 4X, 6, 6P, 12, 13, IP67 (IEC 529) all models; 1200 psi (8270 kPa) washdown; stainless steel face and barrel; ToughLink™ and micro connector versions are also rated IP69K (IEC 529)
Connections	Cable: 2 m (6.5 ft) length A2—2-conductor #22 AWG PVC C2—2-conductor #22 AWG ToughLink H2—2-conductor #18 AWG ToughLink Quick-Disconnect: 3-pin mini style 3-pin micro style 4-pin EAC micro style
LED	Red: Output energized
Operating Temperature [C (F)]	-25...+70° (-13...+158°)
Shock	30 g, 11 ms
Vibration	55 Hz, 1 mm amplitude, 3 planes

Correction Factors

Target Material	Correction Factor
Steel	1.0
Stainless Steel	0.8...1.0
Brass	0.4...0.7
Aluminum	0.4...0.7
Copper	0.2...0.5

Features

- Designed for low load current PLC, I/O, and PC applications
- 2-wire operation
- 2-conductor, 3-pin or 4-pin connection
- 20...250V AC/DC
- Normally open or normally closed output
- False pulse, transient noise, and radio frequency protection
- UL Listed, CSA Certified, and CE Marked for all applicable directives

871TM 2-Wire AC/DC PLC Interfacer

Stainless Steel Face/Threaded Short Stainless Steel Barrel

Product Selection

Barrel Dia.	Nominal Sensing Distance [mm (in.)]	Shielded	Output Configuration	Switching Frequency [Hz]	Cat. No.				
					PVC Cable	ToughLink™ Cable	Mini QD Style	Micro QD Style	EAC Micro QD Style
12 mm	2 (0.08)	Y	N.O.	75	871TM-BH2N12-A2	871TM-BH2N12-C2	871TM-BH2N12-N3	871TM-BH2N12-R3	871TM-BH2N12-B4
	4 (0.16)	N		35	871TM-BH4N12-A2	871TM-BH4N12-C2	871TM-BH4N12-N3	871TM-BH4N12-R3	—
18 mm	5 (0.20)	Y	N.O.	65	871TM-BH5N18-A2	871TM-BH5N18-H2	871TM-BH5N18-N3	871TM-BH5N18-R3	—
	8 (0.31)	N		30	871TM-BH8N18-A2	871TM-BH8N18-H2	871TM-BH8N18-N3	871TM-BH8N18-R3	—
30 mm	10 (0.39)	Y	N.O.	45	871TM-BH10N30-A2	871TM-BH10N30-H2	871TM-BH10N30-N3	871TM-BH10N30-R3	—
	15 (0.59)	N		20	871TM-BH15N30-A2	871TM-BH15N30-H2	871TM-BH15N30-N3	871TM-BH15N30-R3	—
Recommended Standard QD Cordset (-6F = 1.8 m (6 ft), -2 = 2 m (6.5 ft))							889N-F3AFC-6F	889R-F3ECA-2	889B-F3AC-2

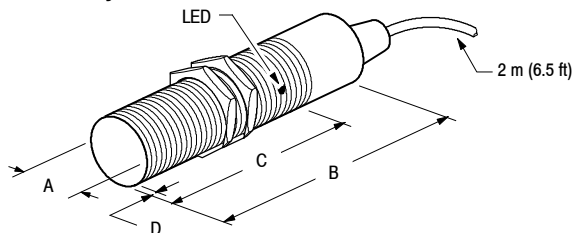
Note: Normally closed models available as special order items. Fifteen piece minimum order required. Consult your local Rockwell Automation sales office or Allen-Bradley distributor for prices and lead times.

QD Cordsets and Accessories

Description	Page Number
Other Cordsets Available	8-2
Terminal Chambers	8-2
Mounting Brackets	2-210...2-214
End Caps	2-219, 2-220
Mounting Nuts	2-221...2-222

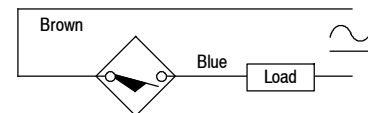
Approximate Dimensions [mm (in.)]

Cable Style



Wiring Diagrams

Normally Open



Note 1: Attach housing to ground.
Note 2: Load can be switched to brown wire.

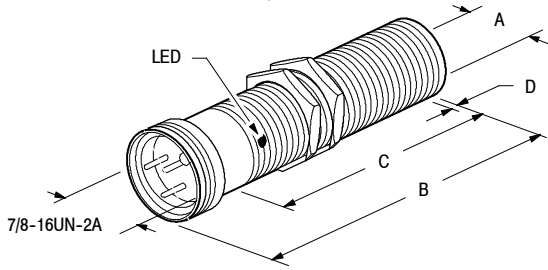
Thread Size	Shielded	[mm (in.)]			
		A	B	C	D
M12 X 1	Y	12.0 (0.47)	49.8 (1.96)	26.4 (1.04)	2.5 (0.10)
	N			19.5 (0.77)	9.4 (0.37)
M18 X 1	Y	18.0 (0.71)	55.4 (2.18)	41.7 (1.64)	2.5 (0.10)
	N				14.5 (0.57)
M30 X 1.5	Y	30.0 (1.18)	57.9 (2.28)	41.9 (1.65)	2.5 (0.10)
	N			39.4 (1.55)	18.0 (0.71)

871TM 2-Wire AC/DC PLC Interfacer

Stainless Steel Face/Threaded Short Stainless Steel Barrel

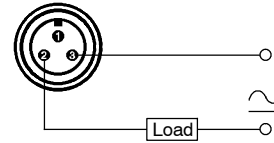
Approximate Dimensions [mm (in.)] (continued)

Mini Quick-Disconnect Style



Wiring Diagrams

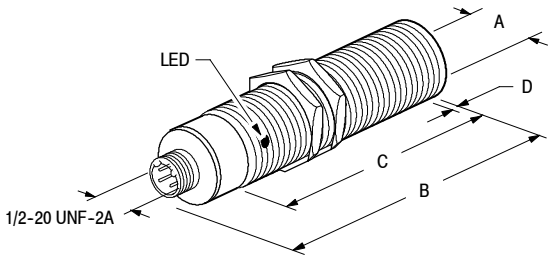
Normally Open



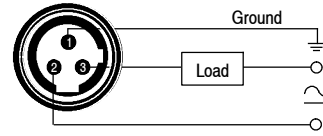
Note 1: Attach housing to ground.
Note 2: Load can be switched to pin 3.

Thread Size	Shielded	[mm (in.)]			
		A	B	C	D
M12 X 1	Y	12.0 (0.47)	63.5 (2.50)	25.4 (1.00)	2.5 (0.10)
	N			18.5 (0.73)	9.4 (0.37)
M18 X 1	Y	18.0 (0.71)	56.1 (2.21)	35.1 (1.38)	2.5 (0.10)
	N			29.2 (1.15)	14.5 (0.57)
M30 X 1.5	Y	30.0 (1.18)	68.1 (2.68)	41.9 (1.65)	2.5 (0.10)
	N			39.4 (1.55)	18.0 (0.71)

Micro Quick-Disconnect Style



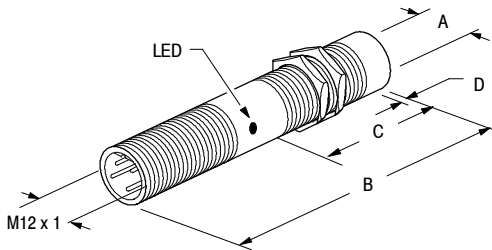
Normally Open



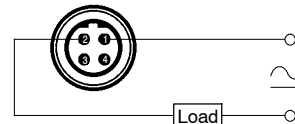
Note 1: Attach housing to ground.
Note 2: Load can be switched to pin 2.

Thread Size	Shielded	[mm (in.)]			
		A	B	C	D
M12 X 1	Y	12.0 (0.47)	61.0 (2.40)	26.4 (1.04)	2.5 (0.10)
	N			19.6 (0.77)	9.4 (0.37)
M18 X 1	Y	18.0 (0.71)	65.0 (2.56)	41.7 (1.64)	2.5 (0.10)
	N			39.4 (1.55)	14.5 (0.57)
M30 X 1.5	Y	30.0 (1.18)	66.3 (2.61)	41.9 (1.65)	2.5 (0.10)
	N			39.4 (1.55)	18.0 (0.71)

EAC Micro Quick-Disconnect Style



Normally Open



Note 1: No ground pin. Attach housing to ground.
Note 2: Load can be switched to pin 2.

Thread Size	Shielded	[mm (in.)]			
		A	B	C	D
M12 X 1	Y	12.0 (0.47)	61.0 (2.40)	26.4 (1.04)	2.5 (0.10)