

Installation Instructions

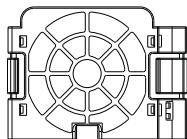
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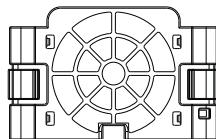
Allen-Bradley

PowerFlex 520-Series Heatsink Fan Kit

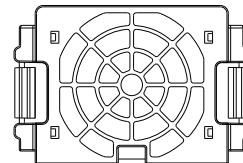
Catalog Numbers: 25-FAN1-FA, 25-FAN1-FB, 25-FAN1-FC, 25-FAN1-FD, 25-FAN1-FE



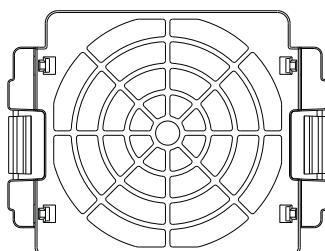
Frame A
25-FAN1-FA



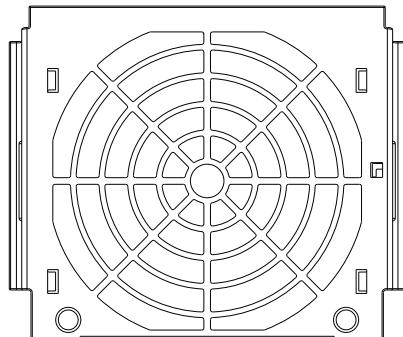
Frame B
25-FAN1-FB



Frame C
25-FAN1-FC

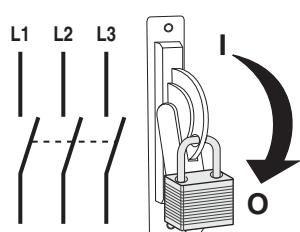


Frame D
25-FAN1-FD

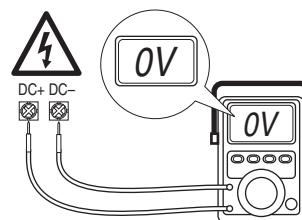


Frame E
25-FAN1-FE

1



2

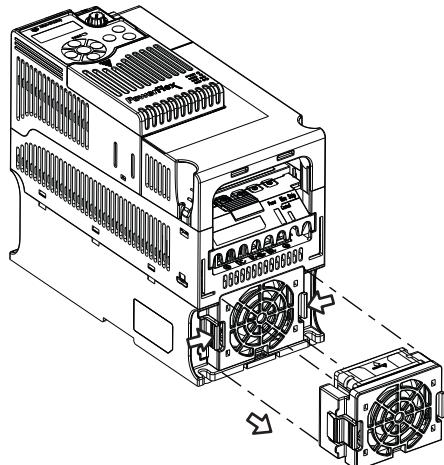


Wait three minutes
after shutdown for
capacitors to discharge
to safe voltage levels.

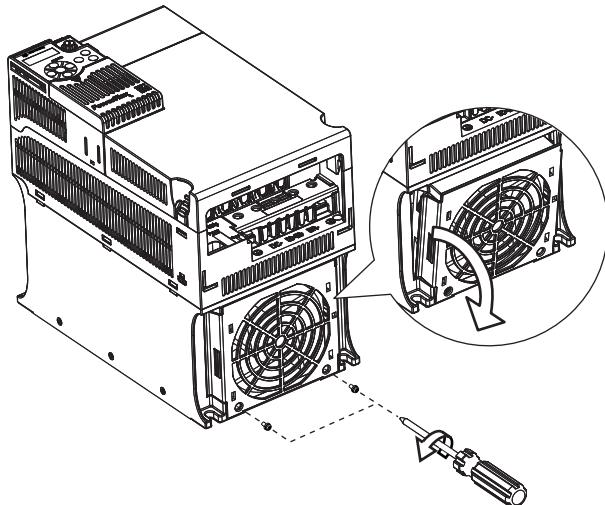
3

Remove Heatsink Fan from Power Module

For Frame A...D



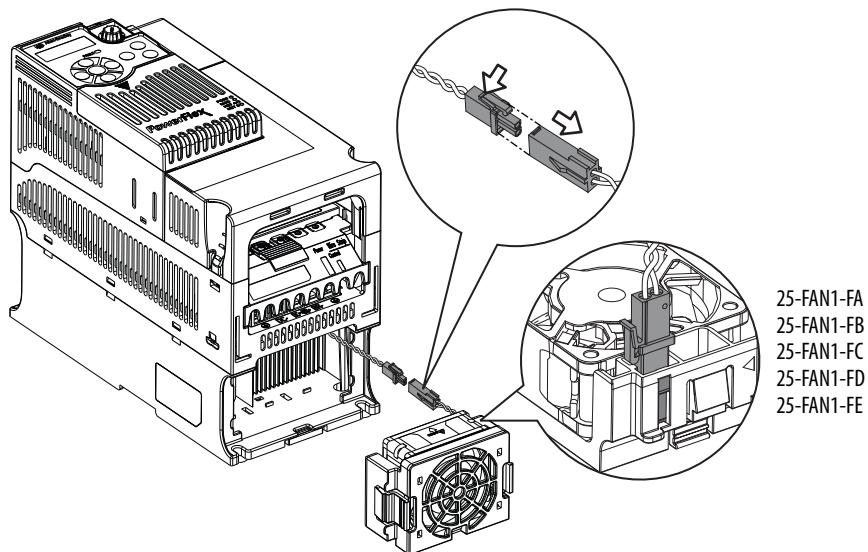
For Frame E



4

Disconnect Heatsink Fan from Power Module

For All Frames



25-FAN1-FA
25-FAN1-FB
25-FAN1-FC
25-FAN1-FD
25-FAN1-FE

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