



FLEX I/O Isolated Input HART Analog Module

Catalog number 1794-IF8IH

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IMPORTANT

This module can only be used with 1794-ACN(R)15 with version 5.1 (or greater) firmware, or 1794-AENT with version 4.2 (or greater) firmware. The 1794-AENT currently ships with version 4.1 firmware. For more information about using this module with 1794-ACN(R)15 with version 5.1 (or greater) firmware, see [1794-RN071](#).

Important User Information

Solid-state equipment has operational characteristics differing from those of electromechanical equipment. Safety Guidelines for the Application, Installation, and Maintenance of Solid-State Controls (Publication [SGI-1.1](#) available from your local Rockwell Automation Sales Office or online at <http://www.rockwellautomation.com/literature/>) describes some important differences between solid-state equipment and hard-wired electromechanical devices. Because of this difference, and also because of the wide variety of uses for solid-state equipment, all persons responsible for applying this equipment must satisfy themselves that each intended application of this equipment is acceptable.





In no event will Rockwell Automation, Inc. be responsible or liable for indirect or consequential damages resulting from the use or application of this equipment.

The examples and diagrams in this manual are included solely for illustrative purposes. Because of the many variables and requirements associated with any particular installation, Rockwell Automation, Inc. cannot assume responsibility or liability for actual use based on the examples and diagrams.

No patent liability is assumed by Rockwell Automation, Inc. with respect to use of information, circuits, equipment, or software described in this manual.

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Throughout this manual, when necessary, we use notes to make you aware of safety considerations.

	WARNING: Identifies information about practices or circumstances that can cause an explosion in a hazardous environment, which may lead to personal injury or death, property damage, or economic loss.
	ATTENTION: Identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss. Attentions help you identify a hazard, avoid a hazard, and recognize the consequences.
	SHOCK HAZARD: Labels may be on or inside the equipment (for example, drive or motor) to alert people that dangerous voltage may be present.
	BURN HAZARD: Labels may be on or inside the equipment (for example, drive or motor) to alert people that surfaces may reach dangerous temperatures.
IMPORTANT	Identifies information that is critical for successful application and understanding of the product.

Environment and Enclosure



ATTENTION: This equipment is intended for use in a Pollution Degree 2 industrial environment, in overvoltage Category II applications (as defined in IEC publication 60664-1), at altitudes up to 2000 m (6562 ft) without derating.

This equipment is considered Group 1, Class A industrial equipment according to IEC/CISPR Publication 11. Without appropriate precautions, there may be potential difficulties ensuring electromagnetic compatibility in other environments due to conducted as well as radiated disturbance.

This equipment is supplied as open-type equipment. It must be mounted within an enclosure that is suitably designed for those specific environmental conditions that will be present and appropriately designed to prevent personal injury resulting from accessibility to live parts. The enclosure must have suitable flame-retardant properties to prevent or minimize the spread of flame, complying with a flame spread rating of 5VA, V2, V1, V0 (or equivalent) if non-metallic. The interior of the enclosure must be accessible only by the use of a tool. Subsequent sections of this publication may contain additional information regarding specific enclosure type ratings that are required to comply with certain product safety certifications.

In addition to this publication, see:

- Industrial Automation Wiring and Grounding Guidelines, Rockwell Automation publication [1770-4.1](#), for additional installation requirements.
- NEMA Standard 250 and IEC 60529, as applicable, for explanations of the degrees of protection provided by different types of enclosure.

Preventing Electrostatic Discharge





ATTENTION: This equipment is sensitive to electrostatic discharge, which can cause internal damage and affect normal operation. Follow these guidelines when you handle this equipment:

- Touch a grounded object to discharge potential static.
 - Wear an approved grounding wriststrap.
 - Do not touch connectors or pins on component boards.
 - Do not touch circuit components inside the equipment.
 - Use a static-safe workstation, if available.
 - Store the equipment in appropriate static-safe packaging when not in use.
-

North American Hazardous Location Approval

The following modules are North American Hazardous Location approved: 1794-IF8IH.

<p>The following information applies when operating this equipment in hazardous locations:</p>	<p>Informations sur l'utilisation de cet équipement en environnements dangereux:</p>
<p>Products marked "CL I, DIV 2, GP A, B, C, D" are suitable for use in Class I Division 2 Groups A, B, C, D, Hazardous Locations and nonhazardous locations only. Each product is supplied with markings on the rating nameplate indicating the hazardous location temperature code. When combining products within a system, the most adverse temperature code (lowest "T" number) may be used to help determine the overall temperature code of the system. Combinations of equipment in your system are subject to investigation by the local Authority Having Jurisdiction at the time of installation.</p>	<p>Les produits marqués "CL I, DIV 2, GP A, B, C, D" ne conviennent qu'à une utilisation en environnements de Classe I Division 2 Groupes A, B, C, D dangereux et non dangereux. Chaque produit est livré avec des marquages sur sa plaque d'identification qui indiquent le code de température pour les environnements dangereux. Lorsque plusieurs produits sont combinés dans un système, le code de température le plus défavorable (code de température le plus faible) peut être utilisé pour déterminer le code de température global du système. Les combinaisons d'équipements dans le système sont sujettes à inspection par les autorités locales qualifiées au moment de l'installation.</p>
<div style="display: flex; align-items: center;">  <div> <p>EXPLOSION HAZARD</p> <ul style="list-style-type: none"> • Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous. • Do not disconnect connections to this equipment unless power has been removed or the area is known to be nonhazardous. Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product. • Substitution of components may impair suitability for Class I, Division 2. • If this product contains batteries, they must only be changed in an area known to be nonhazardous. </div> </div>	<div style="display: flex; align-items: center;">  <div> <p>RISQUE D'EXPLOSION</p> <ul style="list-style-type: none"> • Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher l'équipement. • Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher les connecteurs. Fixer tous les connecteurs externes reliés à cet équipement à l'aide de vis, loquets coulissants, connecteurs filetés ou autres moyens fournis avec ce produit. • La substitution de composants peut rendre cet équipement inadapté à une utilisation en environnement de Classe I, Division 2. • S'assurer que l'environnement est classé non dangereux avant de changer les piles. </div> </div>

European Hazardous Location Approval

European Zone 2 Certification (The following applies when the product bears the Ex or EEx Marking.)

This equipment is intended for use in potentially explosive atmospheres as defined by European Union Directive 94/9/EC and has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of Category 3 equipment intended for use in potentially explosive atmospheres, given in Annex II to this Directive.

This equipment is intended for use in areas in which explosive atmospheres caused by gases, vapors, mists, or air or dust mixtures are unlikely to occur, or are likely to occur only infrequently and for short periods. Such locations correspond to Zone 2 classification according to ATEX directive 1999/92/EC.

See the EC Declaration of Conformity at

<http://www.rockwellautomation.com/products/certification> for details. The type of protection used is EX nA IIC T4 Gc according to EN 60079-15.

Compliance with the Essential Health and Safety Requirements has been assured by compliance with EN 60079-15:2010 and EN 60079-0:2012+A11:2013, reference certificate number DEMKO 07ATEX0710505X.



ATTENTION: This equipment is not resistant to sunlight or other sources of UV radiation.



WARNING:

- The system shall be mounted in an ATEX certified enclosure with a minimum ingress protection rating of at least IP54 as defined in EN60529 and used in an environment of not more than pollution degree 2.
 - This equipment shall be used within its specified ratings defined by Allen-Bradley.
 - Provision shall be made to prevent the rated voltage being exceeded by the transient disturbances of more than 140% of the peak rated voltage.
 - This equipment must be used only with ATEX certified backplanes.
 - Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product.
 - Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous.
-



ATTENTION: FLEX™ I/O is grounded through the DIN rail to chassis ground. Use zinc plated yellow-chromate steel DIN rail to assure proper grounding. The use of other DIN rail materials (for example, aluminum or plastic) that can corrode, oxidize, or are poor conductors, can result in improper or intermittent grounding. Secure DIN rail to mounting surface approximately every 200 mm (7.8 in.) and use end-anchors appropriately.



ATTENTION: To reduce susceptibility to noise, power analog modules and digital modules from separate power supplies.



ATTENTION: Do not exceed a length of 3 m (9.8 ft) for DC power cabling.



ATTENTION: To comply with the CE Low Voltage Directive (LVD), all connected I/O must be powered from a source compliant with the following: Safety Extra Low Voltage (SELV) or Protected Extra Low Voltage (PELV).



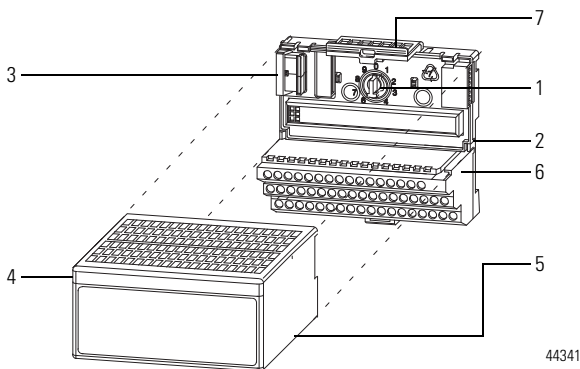
WARNING: If you insert or remove the module while backplane power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.



WARNING: If you connect or disconnect wiring while the field-side power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.

Install the Module

Read this for information about how to install the module, which mounts on a 1794-TB3 or 1794-TB3S terminal base.



	Description		Description
1	Keyswitch	5	Alignment bar
2	Terminal base	6	Groove
3	Flexbus connector	7	Latching mechanism
4	Module		



ATTENTION: During mounting of all devices, be sure that all debris (metal chips, wire strands, etc.) is kept from falling into the module. Debris that falls into the module could cause damage on power up.

To install the module on a 1794 terminal base, refer to the figure and complete the following.

1. Rotate the keyswitch (1) on the terminal base (2) clockwise to position 3 as required for this type of module.

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2. Make certain the flexbus connector (3) is pushed all the way to the left to connect with the neighboring terminal base/adapter.
-

IMPORTANT You cannot install the module unless the connector is fully extended.

3. Make sure the pins on the bottom of the module are straight so they will align properly with the connector in the terminal base.
-



WARNING: If you remove or insert the module while the backplane power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.

4. Position the module (4) with its alignment bar (5) aligned with the groove (6) on the terminal base.
 5. Press firmly and evenly to seat the module in the terminal base unit. The module is seated when the latching mechanism (7) is locked into the module.
-

Wire the Module



WARNING: If you connect or disconnect wiring while the field-side power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.

To connect wiring for 1794-TB3 and 1794-TB3S bases, refer to the tables and figure and complete the following.

1. Connect individual input wiring to numbered terminals on the 0...15 row A, as indicated in the table, using Belden 8761 cable for signal wiring.
-



ATTENTION: Connect only one current signal per channel.

2. Connect each channel signal return to the associated terminal on row A.

3. Connect the +V DC power lead to terminal 34 on the 34...51 row C, and the -V common/return to terminal 16 on the 16...33 row B.



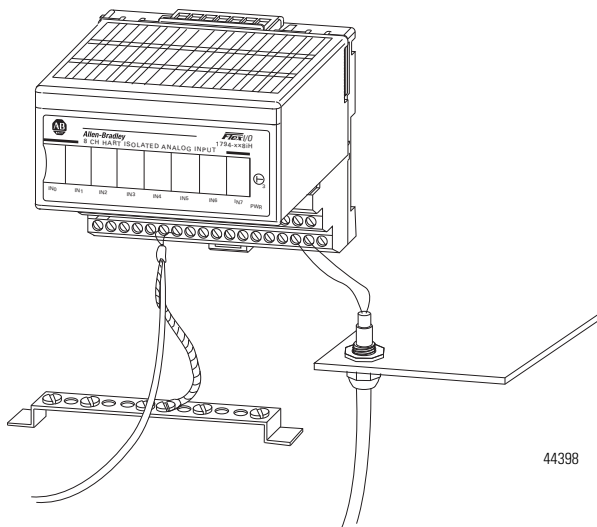
ATTENTION: To reduce susceptibility to noise, power analog modules and digital modules from separate power supplies.

Do not exceed a length of 3 m (9.8 ft) for DC power cabling.

4. If daisy-chaining power to the next terminal base, connect a jumper from terminal 51 (+V DC) on this base unit to terminal 34 on the next base unit.
5. If continuing DC common to the next base unit, connect a jumper from terminal 33 (common) on this base unit to terminal 16 on the next base unit.
6. For both 1794-TB3 and 1794-TB3S bases, connect wiring shields to functional earth ground as near as possible to the module.

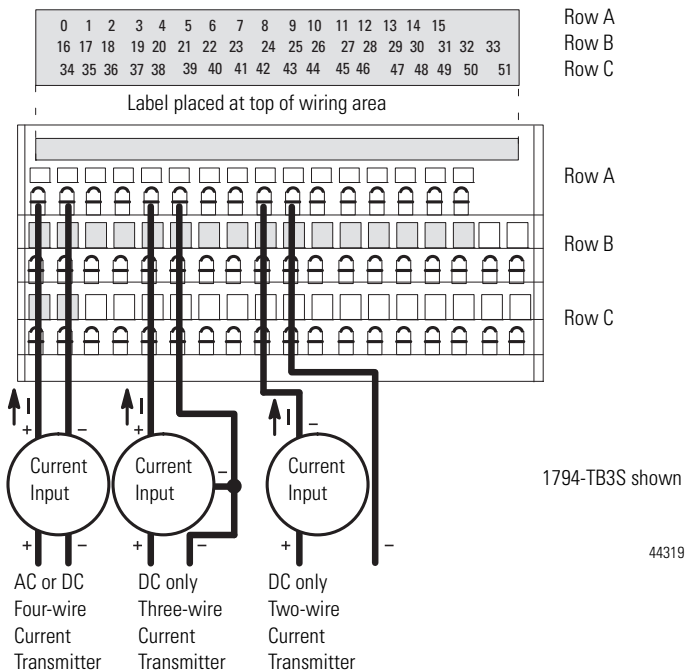
Ground the Module

All I/O wiring must use shielded wire. Shields must be terminated external to the module, such as bus bars and shield-terminating feed-throughs.



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Module Wiring



Wire Connections

Channel	Signal Type	Label Markings	Catalog Numbers 1794-TB3 or 1794-TB3S Terminal
0	Current	I0	A-0
	Current	I0 Ret	A-1
1	Current	I1	A-2
	Current	I1 Ret	A-3
2	Current	I2	A-4
	Current	I2 Ret	A-5
3	Current	I3	A-6
	Current	I3 Ret	A-7
4	Current	I4	A-8
	Current	I4 Ret	A-9
5	Current	I5	A-10
	Current	I5 Ret	A-11
6	Current	I6	A-12
	Current	I6 Ret	A-13
7	Current	I7	A-14
	Current	I7 Ret	A-15
-V DC common	For catalog numbers 1794-TB3 and 1794-TB3S, terminals B-16...33 are internally connected in the terminal base unit.		
+V DC power	For catalog numbers 1794-TB3 and 1794-TB3S, terminals C-34...51 are internally connected in the terminal base unit.		

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Input Map

Word	Bit															
	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	Channel 0 Input Data															
1	Channel 1 Input Data															
2	Channel 2 Input Data															
3	Channel 3 Input Data															
4	Channel 4 Input Data															
5	Channel 5 Input Data															
6	Channel 6 Input Data															
7	Channel 7 Input Data															
8	H7	H6	H5	H4	H3	H2	H1	H0	L7	L6	L5	L4	L3	L2	L1	L0
9	R7	R6	R5	R4	R3	R2	R1	R0	P7	P6	P5	P4	P3	P2	P1	P0
10	Reserved								Diagnostic Status							
11	C7	C6	C5	C4	C3	C2	C1	C0	F7	F6	F5	F4	F3	F2	F1	F0
12	X7	X6	X5	X4	X3	X2	X1	X0	Reserved							

Hn = Channel n High Alarm

0 = False; 1 = True

Ln = Channel n Low Alarm

0 = False; 1 = True

Pn = Channel n Out of Range Alarm

0 = False; 1 = True

Rn = Channel n Second (Remote) Alarm

0 = False; 1 = True

Fn = Channel n HART Failure

0 = False; 1 = True

Cn = Channel n HART Current Fault

0 = False; 1 = True

Xn = Channel n HART Transmitter Present

0 = False; 1 = True

Note: Reserved data may not be shown in certain controller software

Configuration Map

Word	Bit															
	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	R	R	F7	F6	F5	F4	BOB ⁽¹⁾		R	R	F3	F2	F1	F0	BOA ⁽¹⁾	
1	DH7	DH6	DH5	DH4	DH3	DH2	DH1	DH0	Reserved							
2	CH 3 Format				CH 2 Format				CH 1 Format				CH 0 Format			
3	CH 7 Format				CH 6 Format				CH 5 Format				CH 4 Format			
4	CH1 HART Current Ratio					FLTR1			CH0 HART Current Ratio					FLTR0		
5	CH3 HART Current Ratio					FLTR3			CH2 HART Current Ratio					FLTR2		
6	CH5 HART Current Ratio					FLTR5			CH4 HART Current Ratio					FLTR4		
7	CH7 HART Current Ratio					FLTR7			CH6 HART Current Ratio					FLTR6		
8	Reserved															
9	CH0 High Alarm Threshold															
10	CH0 Low Alarm Threshold															
11	CH0 Remote High High Alarm Limit															
12	CH0 Remote Low Low Alarm Limit															
13...16	Words 9...12 for channel 1															
17...20	Words 9...12 for channel 2															
21...24	Words 9...12 for channel 3															
25...28	Words 9...12 for channel 4															
29...32	Words 9...12 for channel 5															
33...36	Words 9...12 for channel 6															
37...40	Words 9...12 for channel 7															
41	Reserved								C7	C6	C5	C4	C3	C2	C1	C0

Note: Reserved data may not be shown in certain controller software

⁽¹⁾ Not shown or used in RSLogix 5000.

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Configuration Map Descriptions

BOA BOB	Byte order group A Byte order group B	Byte order group A and B values must match each other. Refer to Byte Order table.	
FLTRn	Channel n Digital Filter	Refer to Channel Digital Filter table.	
Fn	Fault mode channel n	0 = Local/Remote faults disabled	1 = Enabled
CHn HART Current Ratio	HART current fault ratio limit on channel n	Valid values are 0, or 5...31 percent of full scale. A value of 0 disables this feature. Refer to HART Current Ratio table for more information.	
DHn	Disable HART communications on channel n	0 = HART communications enabled	1 = HART communications disabled
Cn	HART CMD 3 Disable	0 = HART CMD 3 communications enabled	1 = HART CMD 3 communications disabled
R	Reserved		
CH n Format	Refer to Channel Data Formats table.		

Byte Order

Byte Order Group B		Byte Order Group A		Description
Bit 9	Bit 8	Bit 1	Bit 0	
0	0	0	0	Little Endian Format (default) — all data entries in true Little Endian format.
1	0	1	0	Word Swap — word swap only values requiring more than one word, for example, 32 bit float values.
0	1	0	1	Byte Swap — byte swap all words in data table.
1	1	1	1	Big Endian Format — all data entries in true Big Endian format.

Channel Digital Filter

Digital Filter Frequency	Decimal Value	Bits		
		10	9	8
		2	1	0
470 Hz	0	0	0	0
62 Hz	1	0	0	1
19.6 Hz	2	0	1	0
16.7 Hz	3	0	1	1
10 Hz	4	1	0	0
4.17 Hz	5	1	0	1
Not applicable	6	1	1	0
Not applicable	7	1	1	1

HART Current Ratio

HART Current Ratio Limit	Decimal Value	Bits				
		15	14	13	12	11
		7	6	5	4	3
Disabled	0	0	0	0	0	0
Not applicable	1	0	0	0	0	1
Not applicable	2	0	0	0	1	0
Not applicable	3	0	0	0	1	1
Not applicable	4	0	0	1	0	0
5%	5	0	0	1	0	1
6%	6	0	0	1	1	0
7%	7	0	0	1	1	1
8%	8	0	1	0	0	0
9%	9	0	1	0	0	1
10%	10	0	1	0	1	0
⋮	⋮	⋮	⋮	⋮	⋮	⋮
30%	30	1	1	1	1	0
31%	31	1	1	1	1	1

Channel Data Formats

Format ⁽¹⁾	Bits				Format Name	Signal Range		User Range		Resolution
	15	14	13	12		LO	HI	LO	HI	
	11	10	9	8						
	7	6	5	4						
0	0	0	0	0	0...20 mA in Milliamps	0.00	22.00	0 (0.000 mA)	22000 (22.000 mA)	1.0 μ A
1	0	0	0	1	0...20 mA in % Full Scale	0.00	22.00	0 (0%)	11000 (110.00%)	2.0 μ A
3	0	0	1	1	0...20 mA in UINT	0.00	20.00	0	65535	0.3052 μ A
4 ⁽²⁾	0	1	0	0	4...20 mA in Milliamps	2.00	22.00	2000 (2.000 mA)	22000 (22.000 mA)	1.0 μ A
5 ⁽²⁾	0	1	0	1	4...20 mA in % Full Scale	2.00	22.00	-1250 (12.50%)	11250 (112.50%)	1.6 μ A
7 ⁽²⁾	0	1	1	1	4...20 mA in UINT	4.00	20.00	0	65535	0.2441 μ A

⁽¹⁾ All other formats are invalid.

⁽²⁾ HART Communications supported with these data formats only.

Format Values

Format	Format Name	0.0 mA	2.0 mA	4.0 mA	20.0 mA	22.0 mA
0	0...20 mA in Milliamps	0	2000	4000	20000	22000
1	0...20 mA in % Full Scale	0	1000	2000	10000	11000
3	0...20 mA in UINT	0	6554	13107	65535	65535 ⁽¹⁾
4	4...20 mA in Milliamps	2000 ⁽¹⁾	2000	4000	20000	22000
5	4...20 mA in % Full Scale	1000 ⁽¹⁾	1000	2000	10000	11000
7	4...20 mA in UINT	0 ⁽¹⁾	0 ⁽¹⁾	0	65535	65535 ⁽¹⁾

⁽¹⁾ These values are under, or over the supported user range, and are clamped at the lowest/highest supported values.

Cyclic HART Input Data

The HART input data holds the primary variables for the “live” HART device, and other information gathered during the normal HART scan. Additional “documentary” data is available through the pass through message interface in the device information tables. Pass through messages are defined in detail in the User Manual.

IMPORTANT The HART Input Data for a channel may be zeroes if HART communications is disabled for that channel. For more information on disabling HART communications, refer to the Disable HART communications and HART CMD 3 Disable functions in the Configuration Map table.

HART Input Data

Word	Bit															
	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	Reserved								CH7	CH6	CH5	CH4	CH3	CH2	CH1	CH0 (HART CMD 3 Communication Status)
1	Reserved															
2	CHO HART Field Device Status								CHO HART Comm Status							
3	Reserved				FVA	TVA	SVA	PVA	CHO HART Loop Status							
4	CHO HART Primary Value (IEEE 754-1985 Single-Precision 32-bit floating point)															
5																
6	CHO HART Secondary Value (IEEE 754-1985 Single-Precision 32-bit floating point)															
7																
8	CHO HART Tertiary Value (IEEE 754-1985 Single-Precision 32-bit floating point)															
9																
10	CHO HART Fourth (Quaternary) Value (IEEE 754-1985 Single-Precision 32-bit floating point)															
11																
12	CHO SV Units Code								CHO PV Units Code							
13	CHO FV Units Code								CHO TV Units Code							
14...25	Words 2...13 for channel 1															
26...37	Words 2...13 for channel 2															
38...49	Words 2...13 for channel 3															

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Word	Bit														
	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1
50...61	Words 2...13 for channel 4														
62...73	Words 2...13 for channel 5														
74...85	Words 2...13 for channel 6														
86...97	Words 2...13 for channel 7														

HART Input Data Descriptions

CHn: HART CMD 3 Communication Status	0 = HART CMD 3 Communication Disabled or No Error	1 = HART CMD 3 Communication Error between Adapter and Module
CHn: HART Comm Status (HART CMD 3 Response first status byte)	Refer to User Manual	
CHn: HART Field Device Status (HART CMD 3 Response second status byte)	Refer to User Manual	
CHn HART Loop Status		
Bit 0 = HART Enable	0 = Disabled	1 = Enabled
Bit 1 = Device Connected	0 = Not connected	1 = Connected
Bit 2 = Response Error	0 = No HART message failure	1 = Response ended in error
Bit 3 = CMD 48 Update	0 = CMD 48 not updated	1 = CMD 48 updated
Bit 4 = HART Loop Tolerance Error	0 = No HART current fault	1 = HART current fault
Bit 5 = HART Update	0 = HART device information not updated	1 = HART device information updated since last read
Bit 6 = HART Message	0 = No new message	1 = HART user message queue has completed a message
Bit 7 =		Reserved
PVA — The primary variable for this channel has been acquired. SVA — The secondary variable for this channel has been acquired. TVA — The tertiary variable for this channel has been acquired. FVA — The fourth (quaternary) variable for this channel has been acquired.		

Status Indicator

The OK status indicator is bicolor, red, and green. The indicator flashes green for these reasons:

- The module configuration word is zero (for example, powerup reset condition).
- The 24V DC user power is off.
- The module is in Configuration mode.

The indicator displays red to indicate the module did not pass the initial hardware test. Recycle power in response to this display.

After powerup, if the status indicator is not flashing green or solid green, recycle module power to verify a proper reset of the bus interface.

Specifications

Specifications – FLEX I/O Isolated Input HART Analog Module – 1794-IF8IH

Attribute	Value
Number of inputs	8 single-ended, isolated
Recommended terminal base unit	1794-TB3, 1794-TB3S
Resolution	16-bits – unipolar 15-bits plus sign – bipolar
Current	0.320 μ A/cnt – unipolar 0.640 μ A/cnt – bipolar
Data format	Engineering Units ⁽⁴⁾ Percent of Full Scale RAW/Proportional Count
Conversion type	Sigma Delta
Conversion rate	Refer to Input Update Rate table.
Input current terminal	4...20 mA (user configurable) 0...20 mA (user configurable) 0 mA output until product is configured
Normal mode rejection ratio – current terminal	>70 dB @ 50/60 Hz (4.17 Hz ADC conversion rate) >65 dB @ 50/60 Hz (10.0 Hz ADC conversion rate) >75 dB @ 50 Hz (16.7 Hz ADC conversion rate) >85 dB @ 60 Hz (19.6 Hz ADC conversion rate)
Common mode rejection ratio	>60 dB @ 50 Hz >60 dB @ 60 Hz
Step response to 99% – current terminal	4.17 Hz conversion rate = 480 ms 10.0 Hz conversion rate = 200 ms 16.7 Hz conversion rate = 120 ms 19.6 Hz conversion rate = 101 ms 62 Hz conversion rate = 32 ms 470 Hz conversion rate = 4 ms
Input resistance	249 Ω \pm 1%
Absolute accuracy ⁽¹⁾	0.1% full scale @ 25 °C
Accuracy drift with temperature ⁽¹⁾	0.4% full scale for 0...55 °C
Calibration required	Factory calibrated Can be calibrated in field when necessary
Maximum overload	32 mA continuous, one channel at a time
Isolation voltage	120V (continuous), Basic Insulation Type Type tested @ 1000V AC for 60 s, between User power to system, channel to system, and channel to channel.
Flexbus current	80 mA @ 5V DC

Specifications – FLEX I/O Isolated Input HART Analog Module – 1794-IF8IH

Attribute	Value
Power dissipation, max	4.8 W @ 31.2V DC
Thermal dissipation, max	16.4 BTU/hr @ 31.2V DC
Terminal base screw torque	Determined by installed terminal base
Dimensions, approx. (H x W x D with module installed in base)	94 x 94 x 66 mm (3.7 x 3.7 x 2.6 in.)
Indicators (field side)	1 red/green power/status indicator
External DC power supply voltage, nom ⁽²⁾	24V DC
External DC power voltage range	19.2...31.2V DC (includes 5% AC ripple)
External DC power supply current	190 mA @ 24V DC
Ambient temperature	0 °C ≤ T _{amb} ≤ 55 °C (32 °F ≤ T _{amb} ≤ 131 °F)
North American temperature code	T4
IEC temperature code	T4
Keyswitch position	3
Enclosure type rating	None (open-style)
Wire size	Determined by installed terminal base
Wire type	Shielded
Wiring category ⁽³⁾	2 - on signal ports 3 - on power ports
Compatibility	HART 5
Device supported	2, 3, 4 wires

(1) Includes offset, gain, non-linearity and repeatability error terms.

(2) If 24V DC is removed from the module, input resistance = 10 kΩ.


(3) Use this conductor category information for planning conductor routing as described in Industrial Automation Wiring and Grounding Guidelines, publication [1770-4.1](#). The phase conductor is 0.34...2.5 mm². The ground conductor must be equal to or greater than the phase conductor.

(4) Engineering Units apply to HART data only.

Environmental Specifications

Attribute	Value
Operating temperature	IEC 60068-2-1 (Test Ad, Operating Cold), IEC 60068-2-2 (Test Bd, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock): 0...55 °C (32...131 °F)
Storage temperature	IEC 60068-2-1 (Test Ab, Unpackaged Non-operating Cold), IEC 60068-2-2 (Test Bb, Unpackaged Non-operating Dry Heat), IEC 60068-2-14 (Test Na, Unpackaged Non-operating Thermal Shock): -40...85 °C (-40...185 °F)
Relative humidity	IEC 60068-2-30 (Test Db, Unpackaged Damp Heat): 5...95% non-condensing
Vibration	IEC60068-2-6 (Test Fc, Operating): 5 g @ 10...500 Hz
Shock, operating	IEC60068-2-27 (Test Ea, Unpackaged shock): 20 g
Shock, nonoperating	IEC60068-2-27 (Test Ea, Unpackaged shock): 25 g
Emissions	CISPR 11: Group 1, Class A
ESD immunity	IEC 61000-4-2: 6 kV contact discharges 8 kV air discharges
Radiated RF immunity	IEC 61000-4-3: 10V/m with 1 kHz sine-wave 80% AM from 80...2000 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 900 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 1890 MHz 3V/m with 1 kHz sine-wave 80% AM from 2000...2700 MHz
EFT/B immunity	IEC 61000-4-4: ±3 kV @ 5 kHz on signal ports
Surge transient immunity	IEC 61000-4-5: ±2 kV line-earth(CM) on shielded ports
Conducted RF immunity	IEC 61000-4-6: 10V rms with 1 kHz sine-wave 80% AM from 150 kHz...80 MHz

Certifications

Certifications (when product is marked) ⁽¹⁾	Value
c-UL-us	UL Listed Industrial Control Equipment, certified for US and Canada. See UL File E65584. UL Listed for Class I, Division 2 Group A,B,C,D Hazardous Locations, certified for U.S. and Canada. See UL File E194810.
CE	European Union 2004/108/EC EMC Directive, compliant with: EN 61326-1; Meas./Control/Lab., Industrial Requirements EN 61000-6-2; Industrial Immunity EN 61000-6-4; Industrial Emissions EN 61131-2; Programmable Controllers (Clause 8, Zone A & B)
	European Union 94/9/EC ATEX Directive, compliant with: EN 60079-15; Potentially Explosive Atmospheres, Protection EN 60079-0:2012; General Requirements II 3G Ex nA IIC T4 Gc DEMKO 07 ATEX 0710505X
KC	Korean Registration of Broadcasting and Communications Equipment, compliant with: Article 58-2 of Radio Waves Act, Clause 3
EAC	Russian Customs Union TR CU 020/2011 EMC Technical Regulation
RCM	Australian Radiocommunications Act, compliant with: AS/NZS CISPR 11; Industrial Emissions

⁽¹⁾ See the Product Certification link at www.ab.com for Declarations of Conformity, Certificates, and other certification details.

Rockwell Automation Support

Rockwell Automation provides technical information on the Web to assist you in using its products. At <http://www.rockwellautomation.com/support/>, you can find technical manuals, a knowledge base of FAQs, technical and application notes, sample code and links to software service packs, and a MySupport feature that you can customize to make the best use of these tools.

For an additional level of technical phone support for installation, configuration and troubleshooting, we offer TechConnect support programs. For more information, contact your local distributor or Rockwell Automation representative, or visit <http://www.rockwellautomation.com/support/>.

Installation Assistance

If you experience a problem within the first 24 hours of installation, please review the information that's contained in this manual. You can also contact a special Customer Support number for initial help in getting your product up and running.

United States or Canada	1.440.646.3434
Outside United States or Canada	Use the Worldwide Locator at http://www.rockwellautomation.com/support/americas/phone_en.html , or contact your local Rockwell Automation representative.

New Product Satisfaction Return

Rockwell Automation tests all of its products to ensure that they are fully operational when shipped from the manufacturing facility. However, if your product is not functioning and needs to be returned, follow these procedures.

United States	Contact your distributor. You must provide a Customer Support case number (call the phone number above to obtain one) to your distributor to complete the return process.
Outside United States	Please contact your local Rockwell Automation representative for the return procedure.

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