

Brad® EtherNet/IP* CIP* Safety HarshIO Modules



Featuring CIP Safety technology, Brad® EtherNet/IP* CIP* Safety HarshIO Modules are designed for connecting industrial safety controllers to sensors and actuators in harsh duty environments

Features and Benefits

60mm-wide housing (235 x 60 x 46mm)	Delivers enhanced space savings. Designed for the space constraints of automotive assembly line applications
Automotive and machine-safety application orientation	Provides 12 safe inputs and 4 safe sourcing outputs (1A) and 12 safe inputs + 2 safe bipolar outputs (2A) module versions
Designed for safety applications up to Cat. 4/PLe	Supports wiring for single and dual channel safety I/O devices
Ethernet Media Redundancy and daisy-chaining	Enables DLR capabilities through a built-in 2-port Ethernet switch. Simplifies configuration and operation. Achieves cost savings by eliminating the need for multiple Ethernet switches
Overmolded memory key	Stores the module's configuration. Speeds up module replacement while eliminating special tools or recommissioning
TÜV and ODVA certified	Conforms to EN 61508 SIL3, Cat4 / PLe according to ISO 13849-1. Safe design with self-monitoring and diagnostics leds. Capable of mission times exceeding 20 years



Brad HarshIO IP67 EtherNet/IP* CIP* Safety Module

Enables connecting safety I/O on the machine over EtherNet/IP* Fieldbus

EtherNet/IP™



Applications

Machine Builders

- High-speed machines
- CNC machines
- Food processing
- Filling / bottling
- Plastic injection



Automotive Assembly Line



Material Handling



Food and Beverage Processing

Factory Automation

- Automotive
- Robotic & tool maker
- Material Handling
- Packaging

CIP (Common Industrial Protocol) is a trademark of Open DeviceNet Vendor Association (ODVA)

EtherNet/IP is a trademark of Open DeviceNet Vendor Association (ODVA)

GuardLogix, RSLogix and RSLinx are trademarks of Rockwell Automation

Specifications

HARDWARE

Classic size (L x W x D): 238 x 60 x 48 mm
 Operating Temperature: -20 to +70°C
 Storage Temperature: -40 to +70°C
 Housing material: PBT VALOX 420 SEO Black 7701

POWER

Power connector: Mini-Change, 4-pole or 5-pole, stainless steel
 Module & Input power: 24V DC, -15/+20%
 Output power: 24V DC, -15/+20%
 2x Diagnostic LEDs (Logic/Input + Output) with detection of low and high voltage operation
 Protected against power crossing

SAFETY INPUTS

12 safety inputs (PNP)
 Diagnostic leds
 Short Circuit Protection and Overcurrent Protection
 Sensor power Supply: 700mA per port
 Input delay (ON – OFF and OFF – ON)
 Connector: M12, 5-pin, female, stainless steel

SAFETY OUTPUTS

4 safety solid state outputs with pulse test
 Output Current:
 Sourcing PNP version: max. 1A per output
 Bipolar version: max. 2A per output
 Diagnostic leds
 Short Circuit Protection and Overcurrent Protection
 Output delay (ON – OFF and OFF – ON)
 Connector: M12, 5-pin, female, stainless steel

TEST OUTPUTS

12 test outputs
 Can be configured for: Power Supply, Power Supply with Pulse, Standard Output, or Muting lamps
 Short Circuit Protection
 Overcurrent Protection

FIELDBUS

EtherNet/IP* CIP* Safety Adapter
 I/O minimum update rate up: 10ms (RPI)
 ACD: Yes
 IP Address Capabilities: 3x Rotary switches, DHCP, Static, Stored
 EDS file

ETHERNET SWITCH:

Network connector: 2x M12, 4-pin, female, D-Coded, stainless steel
 2-port, 10/100 Mbps (auto-negotiation), full duplex, Storm Protection
 Diagnostic LEDs (Speed, Activity)
 DLR Client
 Diagnostic web server

MEMORY KEY (FOR EASY RECOVERY)

Overmolded Memory key: Internal or M8

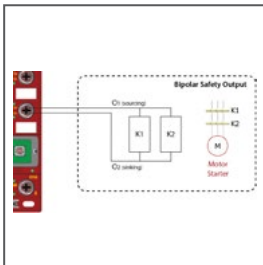
SHOCK AND VIBRATION

MIL-STD-202F, method 204D, condition A (Vibration)
 MIL-STD-202F, method 213B, condition B (Mechanical Shock)
 MIL-STD-1344A (Thermal Shock)

REGULATORY APPROVALS

TUV, ODVA
 CE, UL / cUL, RoHS, REACH

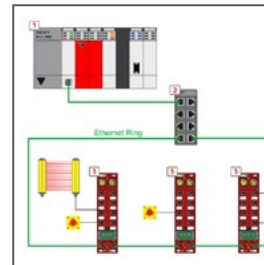
Advanced Features



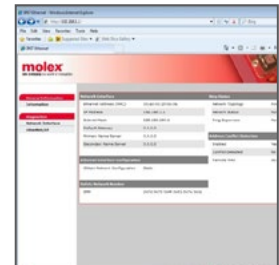
Bipolar Safety Output
(1x output per port)



Software Network Configuration Tool (SNCT)



DLR (Ethernet Media Redundancy)



Integrated Web Server for diagnosis

Ordering Information

Order No.	Power Connector	Engineering No.	Description	Memory Key	I/O Configuration		
					Safety Inputs	Safety Outputs	
112095-5107	Mini-Change™ 4-pole	TCDEC-8B4P-DYU-GW	EtherNet/IP* CIP* Safety HarshIO digital module	Internal Window Key	12 (PNP)	4 (PNP SOURCING)	
112095-5108		TCDEC-8B4B-DYU-GW			12 (PNP)	2 (BIPOLAR)	
112095-5127		TCDEC-8B4P-DYU-G8		M8 Key	12 (PNP)	4 (PNP SOURCING)	
112095-5128		TCDEC-8B4B-DYU-G8			12 (PNP)	2 (BIPOLAR)	
112095-5111	Mini-Change™ 5-pole	TCDEC-8B4P-D1U-GW		Internal Window Key	Internal Window Key	12 (PNP)	4 (PNP SOURCING)
112095-5112		TCDEC-8B4B-D1U-GW				12 (PNP)	2 (BIPOLAR)
112095-5129		TCDEC-8B4P-D1U-G8		M8 Key	M8 Key	12 (PNP)	4 (PNP SOURCING)
112095-5130		TCDEC-8B4B-D1U-G8				12 (PNP)	2 (BIPOLAR)

www.molex.com/link/harshio.html